Comment: Changes to Test Points

Joel Goergen – Cisco, Beth Kochuparambil – Cisco

Summary: This presentation shares the outcome of the consensus activity surrounding test points and test fixtures.

Supporters

- Rick Rabinovich Alcatel-Lucent
- Matt Brown AppliedMicro
- Charles Moore Avago
- Ali Ghiasi Broadcom
- Umesh Chandra Dell
- Yasuo Hidaka Fujitsu
- Alex Umnov Huawei
- John Ewen IBM
- Adee Ran Intel
- Dave Chalupsky Intel
- Kent Lusted Intel
- Rich Mellitz Intel
- Liav Ben Artsi Marvell
- Scott Irwin MoSys
- Pavel Zivny Tektronix

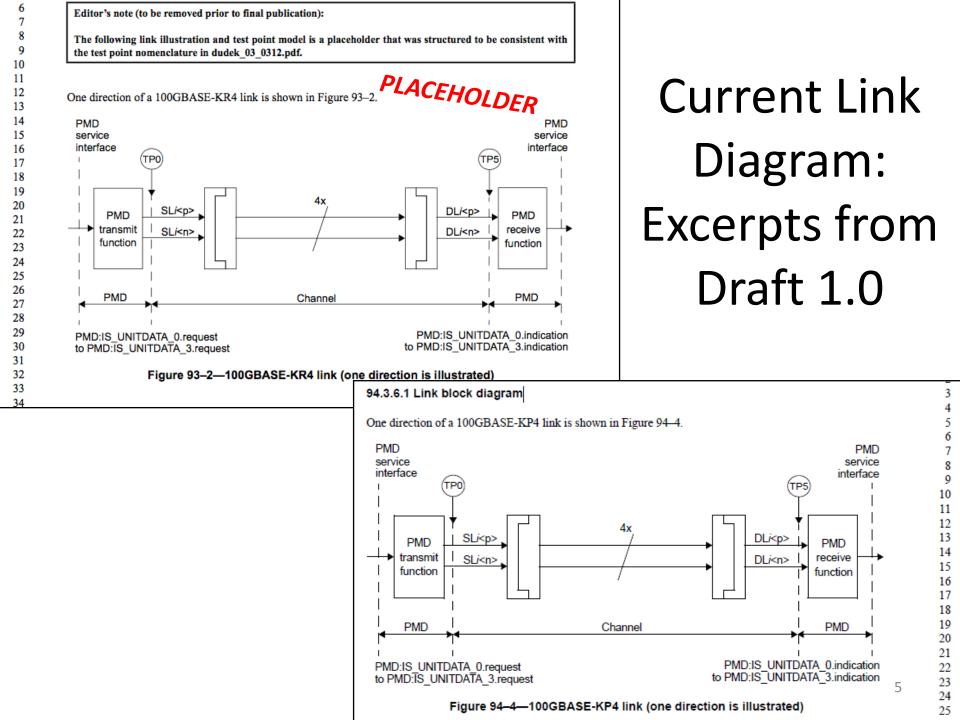
Update: Consensus Building Activity

- Hosted ongoing discussions to action item accepted at March plenary
 - Resulting from zivny_01_0312 and goergen_01_0312
 - Presenter volunteers to lead, and Chair encourages, off line consensus building on the topic [AC cap/test points].
- 8 calls and numerous email exchanges
- 49 individuals involved from 29 affiliations
 - Adam Healey, Adee Ran, Alex Umnov, Ali Ghiasi, Andy Zambell, Ben Rubovitch, Bengt Kvist, Beth Kochuparambil, BhaveshPatel, Brian Misek, Charles Moore, Dan Dove, Dariush Dabiri, David Chalupsky, Ed Sayre, Francois Tremblay, Ingvar Karlsson, Joe Pankow, Joel Goergen, John D'Ambrosia, John Lehman, Kent Lusted, Liav Ben Artsi, MadhumithaR engarajan, Matt Brown, Megha Shanbhag, Merrick Moeller, Mike Dudek, Mike Li, Mohammad Kermani, Mounir Meghelli, Myles Kimmett, Nathan Tracy, Oren Sela, Pavel Zivny, Piers Dawe, Pravin Patel, Rich Mellitz, Rick Rabinovich, Ron Kennedy, Scott Irwin, Umesh Chandra, VasuPathasarathy, Wheling Cheng, Wolfgang Meier, Yasuo Hidaka, Yoav Rozenberg, Yonatan Malkiman, Ziad Hatab
- Reached perceived consensus within group; no additional concerns have surfaced via phone or e-mail that need to be addressed.

Continued calls/e-mails of group resulted in these...

Points of Consensus: Test Points

- Define Test point TPO at the transmitter BGA and TP5 at the receiver BGA, currently shown as a place holder in the draft, figure 93-2.
- In a suitable annex, describe an implementation with TPO to TP1, TP2 to TP3, and TP4 to TP5, where 1, 2, 3, and 4 are reference points similarly defined in the cabling test point specifications.
- In a suitable annex (the same annex describing additional test points for reference listed above), recommend an implementation with the capacitor located between TP3/TP4 connector and TP5, maintaining compatibility with 10GBASE-KR and 40GBASE-KR4.



Proposed Comment To The Floor

Comment Type: FLOOR Cl: 93 SC: 93.7.1 P: 128 L: 3

- Clause 93 link diagram and editor's note in draft 1.0 are place holders. Additionally, clarification is missing from figure.
- Suggested Remedy
 - Remove editor's note
 - Replace Figure 93-2 with the attached figure
 - Add and reference link diagram in an annex with additional test points (attached figure)

Other comments on link diagrams: #212 by Mike Dudek, #167 by Piers Dawe

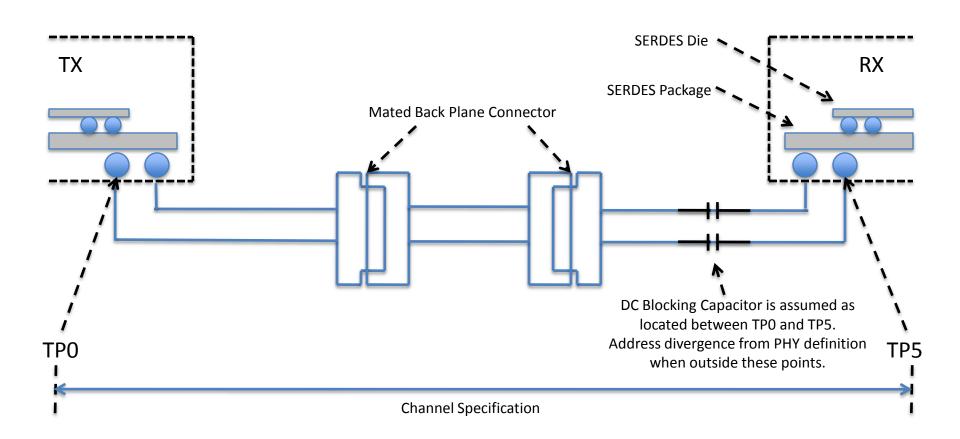
Proposed Comment To The Floor

Comment Type: FLOOR Cl: 94 SC: 94.3.6.1 P: 157 L: 3

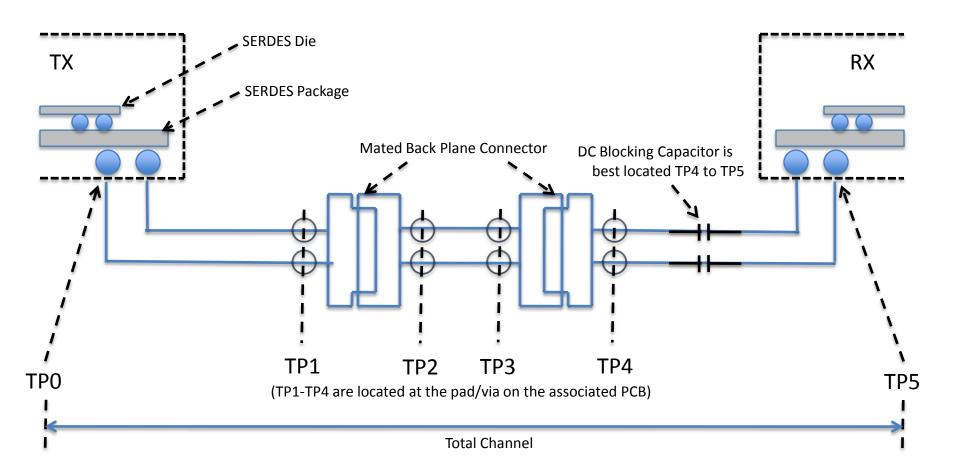
- Clause 94 link diagram is missing clarification in figure.
- Suggested Remedy
 - Replace Figure 94-4 with the attached figure
 - Reference annex for link diagram of additional test points, if desired for implementation,

Other comments on link diagrams: #212 by Mike Dudek, #167 by Piers Dawe

Replacement for Figure 93-2 & Figure 94-4



Additional Test Point Figure for Annex



Current TX/RX Test Points: Excerpts from Draft 1.0

93.8.1 Transmitter characteristics

Transmitter characteristics measured at TPO are summarized in Table 93-4.

Table 93–4—Summary of transmitter characteristics at TP0

93.8.2 Receiver characteristics

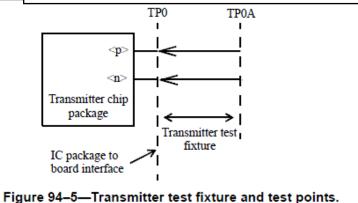
Receiver characteristics measured at TP5 are summarized in Table 93-6.

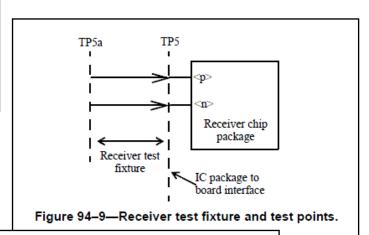
Table 93-6—Summary of receiver characteristics at TP5

94.3.11 PMD Transmitter electrical characteristics

Transmitter characteristics measured at TP0 are summarized in Table 94-4.

Table 94–4—Summary of transmitter characteristics at TP0a





94.3.12 PMD Receiver electrical characteristics

Receiver characteristics measured at TP5 are summarized in Table 94-6.

Table 94-6-Summary of receiver characteristics at TP5

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Comment #84 by Charles Moore

SC 93.8.1 CI 93 P130 # 84 / 50 Moore, Charles Avago Technologies Comment Type TR Comment Status X TP0 is inaccessable for measurement. We need to add a test point TP0A, connected to TP0 through a specified channel. SuggestedRemedy change line: "Transmitter characteristics measured at TP0 are summarized in Table 93-4." to "Transmitter characteristics measured at TP0A are summarized in Table 93-4." Add definition of TP0A to be connected to Tx Under test by a channel with: 1.3dB <IL at Nyquist < 1.6dB Return loss > 15dB 10MHz to 15 GHz Proposed Response Response Status 0

Alternate Suggested Remedy

- Add attached figure (incorporating TP0a)
- Update 93.8.1 label and description as Charles recommends
- Update Table 93-4 label
- Leave loss and return loss for TPO to TPOa as TBD for further discussion

Proposed Comment To The Floor

Comment Type: FLOOR Cl: 93 SC: 93.8.2 P: 136 L: 3

- RX verification at TP5 has limited accessibility for measurement; TP5a could be placed after a specified channel
- Suggested Remedy
 - Add attached figure (incorporating TP5a)
 - Update 93.8.2 label and description to "TP5 or TP5a"
 - Update Table 93-6 label and add column of test point for each test.
 - Leave loss and return loss for TP5 to TP5a as TBD for further discussion

 Other comments on TX/RX Test Points: #212 by Mike Dudek, #167 by Piers Dawe

Comment #106 by Charles Moore

CI 94 SC 94.3.11 P160 L3 # 106

Moore, Charles Avago Technologies

Comment Type TR Comment Status X

TP0 is inaccessable for measurement. Usetest point TP0A, connected to TP0 through a specified channel.

SuggestedRemedy

change line:

"Transmitter characteristics measured at TP0 are summarized in Table 93–4." to:

"Transmitter characteristics measured at TP0A are summarized in Table 93-4."

Proposed Response Response Status O

- Alternate Suggested Remedy
 - Replace Figure 94-5 with the attached figure
 - Update 94.3.11 label and description
 - Update Table 94-4 label
 - Leave loss and return loss for TP0 to TP0a as TBD for further discussion

Comment #104 by Charles Moore

CI 94 SC 94.3.12 P167 L 2 # 104 Moore, Charles Avago Technologies Comment Type Comment Status X TP5 is inaccessable for measurement. Usetest point TP5A, connected to TP0 through a specified channel. SuggestedRemedy change line: "Receiver characteristics measured at TP5 are summarized in Table 93-4." to: "Receiver characteristics measured at TP5A are summarized in Table 93-4."

Alternate Suggested Remedy

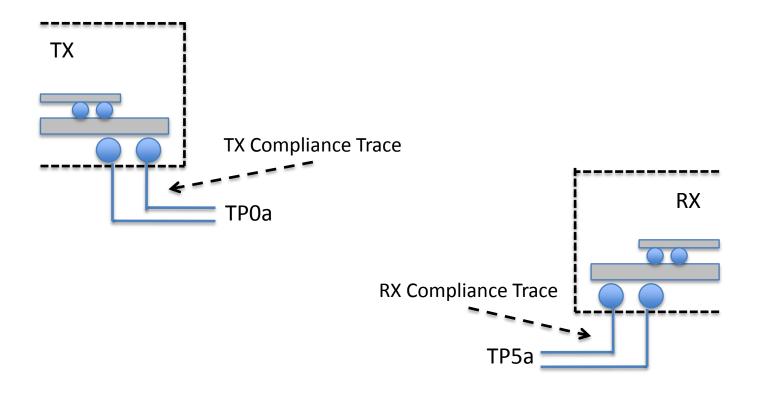
Proposed Response

Replace Figure 94-9 with the attached figure

Response Status 0

- Update 94.3.12 label and description
- Update Table 94-6 label and add column of test point for each test.
- Leave loss and return loss for TP5 to TP5a as TBD for further discussion.

Additions/Replacements for TX/RX Verification Test Points



Thank you to the consensus group for your diligence and participation!

Comment #212

Cl 92 SC 92.7.1 P90 L48 # 212

Dudek, Mike QLogic

Comment Type T Comment Status X

In table 92-4 The Test points TP0 to TP1 and TP4 to TP5 don't match the description.

There are no mated connector pairs between eg TP0 and TP1

SuggestedRemedy

Change the test points on this row from TP1 to TP2 and from TP4 to TP3

Proposed Response Response Status O

Comment #167

Cl 92 SC 92.8.3.4 P100 L 33 # 167 Dawe, Piers IPtronics |

Ε

Comment Type Comment Status X Editor's note (to be removed prior to final publication) says "In Annex 92A, the insertion

loss from TP0 to TP2 or from TP3 to TP5 is 10 dB at 12.8906 GHz.

I think it's actually eq 92-14, not Annex 92A. Also, it is useful information in the longer term.

SuggestedRemedy

Change to an enduring informative NOTE--The maximum insertion loss from TP0 to TP2 or from TP3 to TP5 is 10 dB at 12.8906 GHz.

Similarly for 92.8.3.7 Test fixture insertion loss, 92.10.8 Cable assembly test fixture, and 92.10.9.1 Mated test fixtures insertion loss.

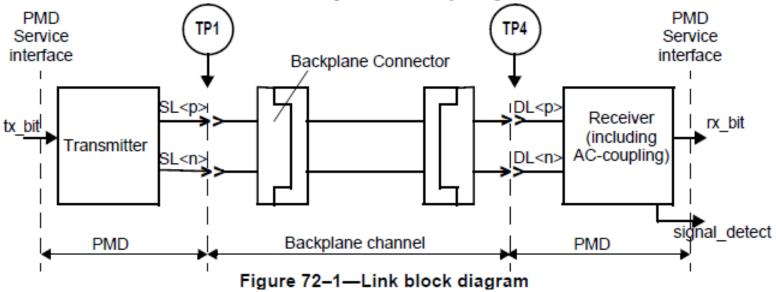
Proposed Response Response Status 0

What is Available: Test Points

72.6.1 Link block diagram

For purposes of system conformance, the PMD sublayer is standardized at test points TP1 and TP4 as shown in Figure 72-1. The transmitter and receiver blocks include all off-chip components associated with the respective block. For example, external AC-coupling capacitors, if required, are to be included in the receiver block.

The electrical path from the transmitter block to TP1, and from TP4 to the receiver block, will affect link performance and the measured values of electrical parameters used to verify conformance to this standard. Therefore, it is therefore recommended that this path be carefully designed.



72.7.1 Transmitter characteristics

Transmitter characteristics at TP1 are summarized in Table 72-6 and detailed in 72.7.1.1 through 72.7.1.11.

72.7.2 Receiver characteristics