

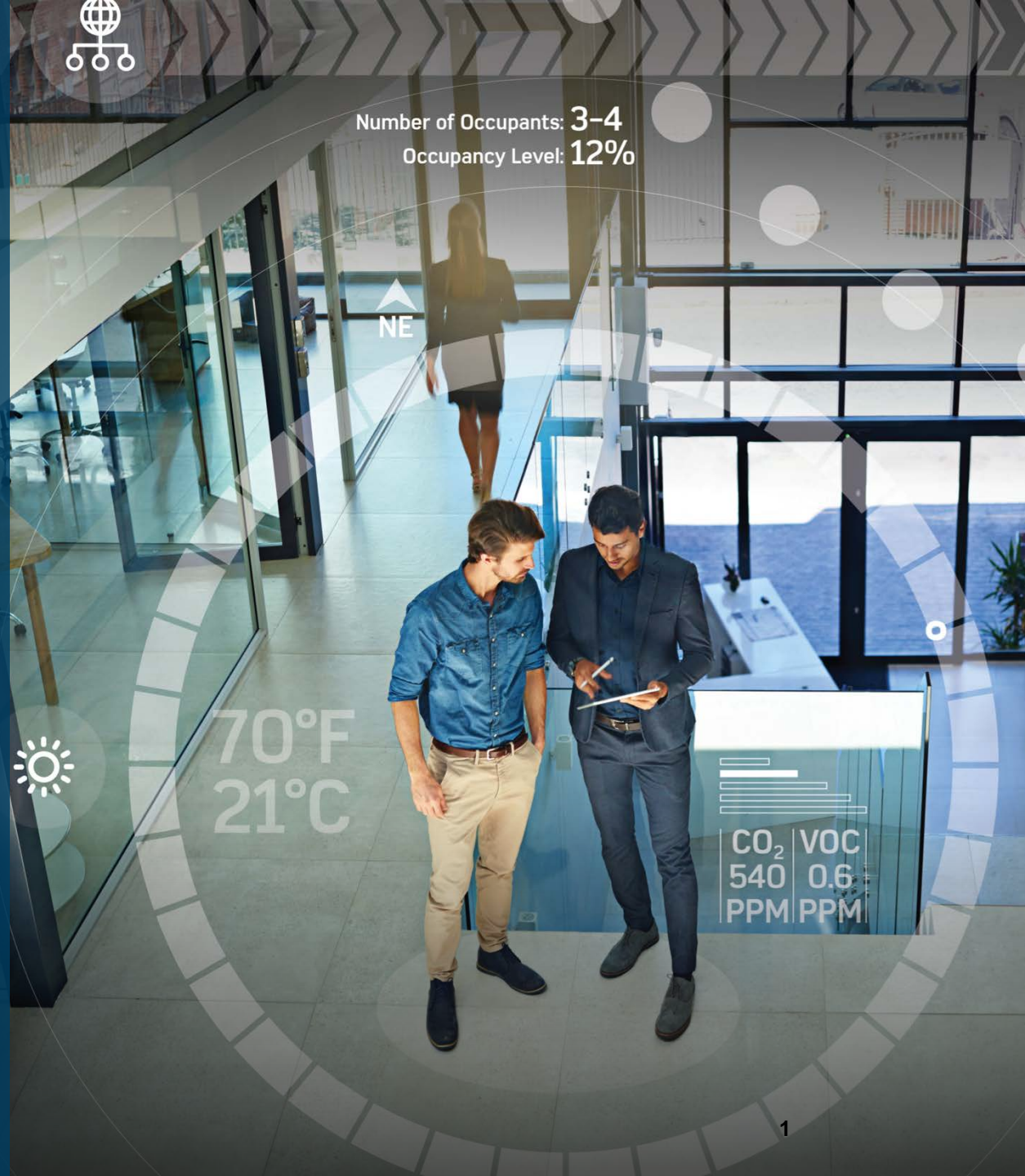


AHEAD OF WHAT'S POSSIBLE™

# Findings on MDI Return Loss Measurement

GITESH BHAGWAT

SANTA BARBARA DESIGN CENTER



# Supporters

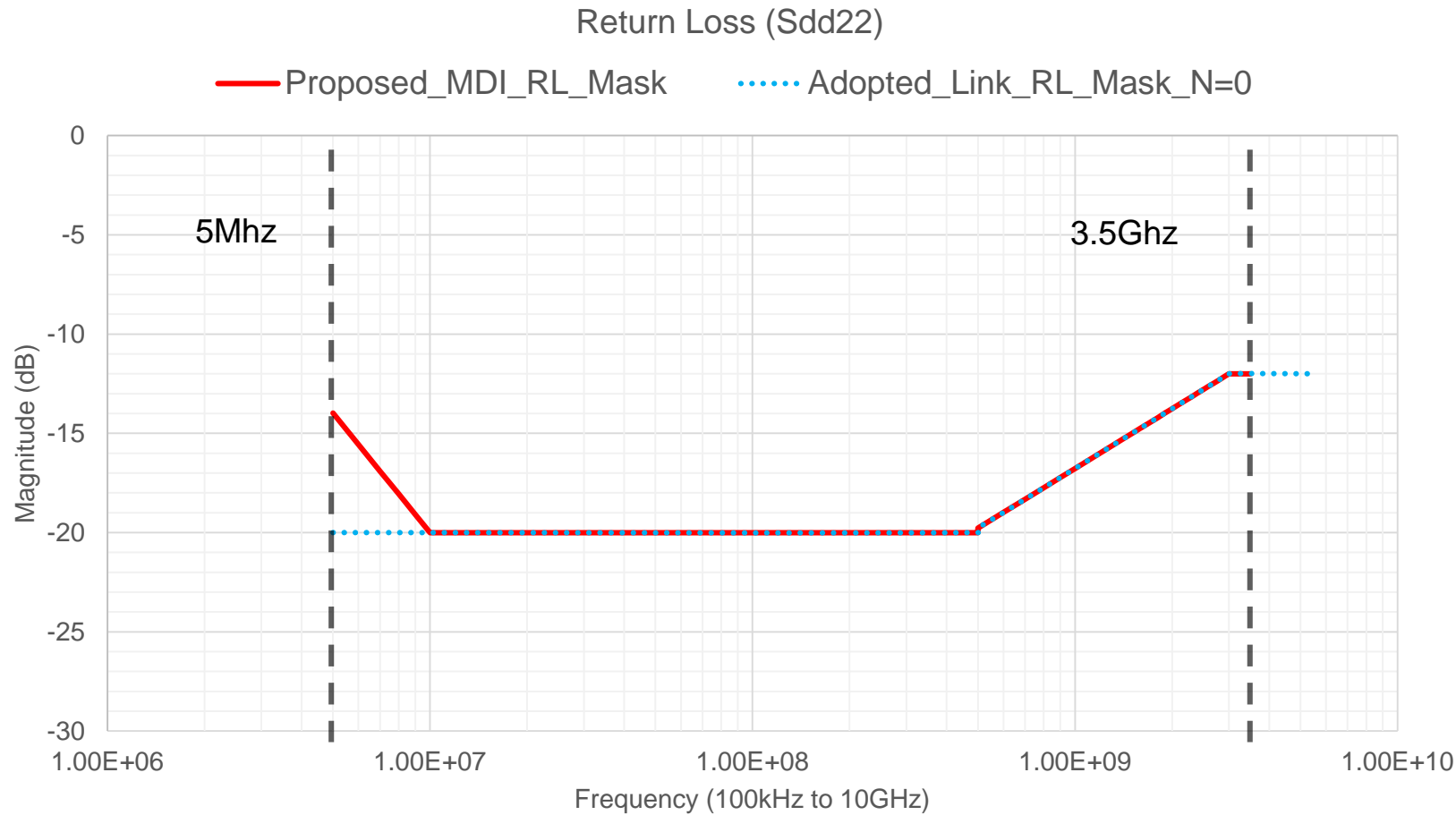
- ▶ Eric DiBiaso (TE Connectivity)
- ▶ Bin Lin (TE Connectivity)
- ▶ Kurt Smith (Coilcraft)

# Presentation Outline

- ▶ MDI Return Loss Mask
- ▶ Power Coupling Inductors
  - Modified Test Fixtures
- ▶ Inductance versus Current for same Core
- ▶ Test Fixtures with Inductors and MDI Connectors
- ▶ Backup Slides
- ▶ Additional Measured Data

# MDI Return Loss Mask

- ▶ Previously Suggested Mask versus Adopted Link Return Loss Mask (N=0)
- ▶ Reference: [http://www.ieee802.org/3/ch/public/jul18/bhagwat\\_3ch\\_02a\\_0718.pdf](http://www.ieee802.org/3/ch/public/jul18/bhagwat_3ch_02a_0718.pdf)



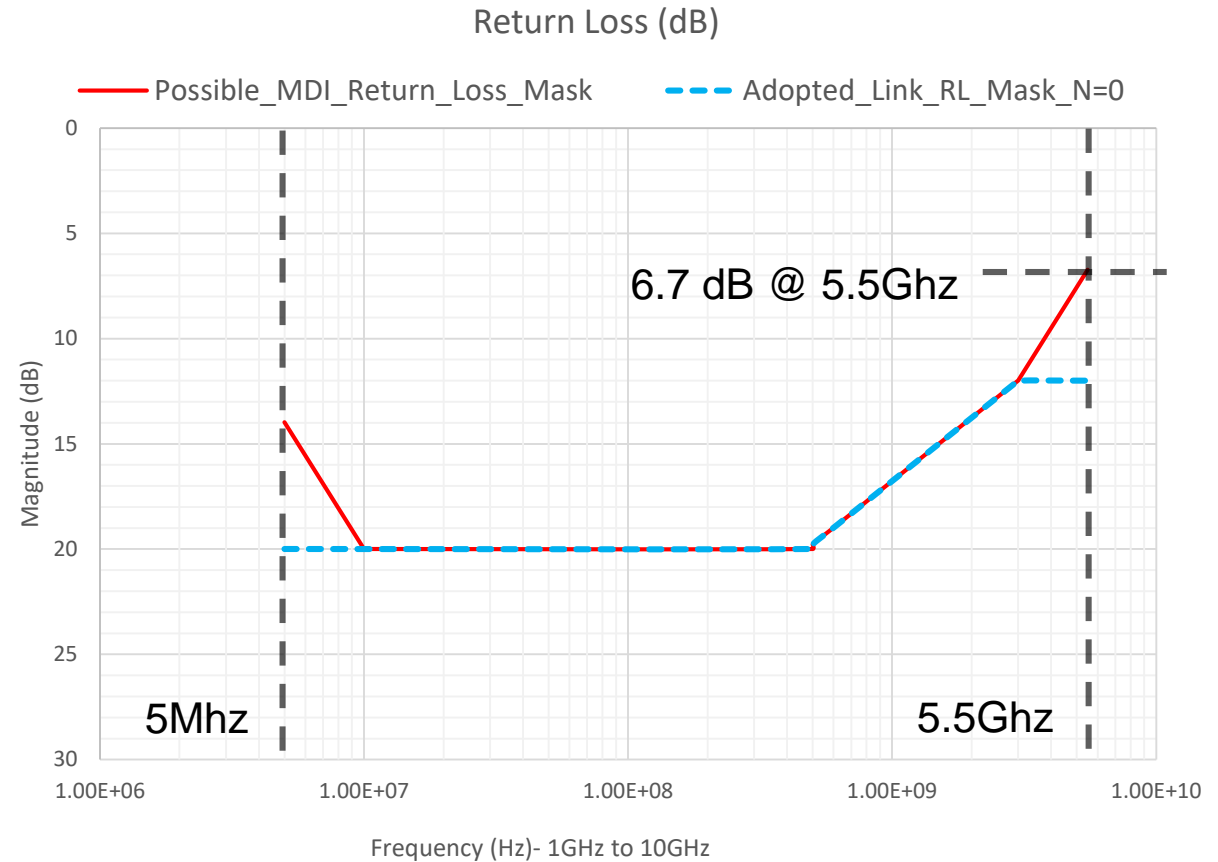
# MDI Return Loss Mask

## ► New Possible Mask to Accommodate Higher Baud Rate of 5.625GHz

### Return Loss $\geq$

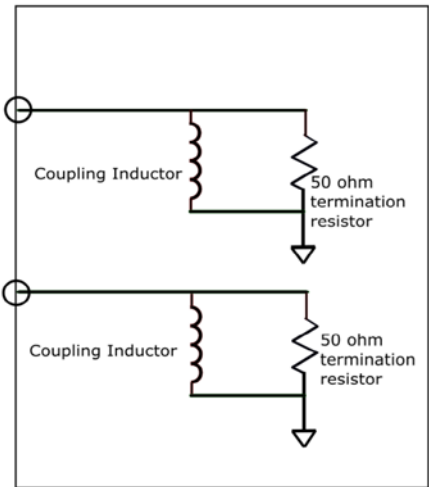
- $20 - 20 \times \text{Log}_{10}\left(\frac{10}{f}\right)$  for  $5 \leq f \leq 10$
- 20 for  $10 \leq f \leq 500$
- $12 - 10 \times \text{Log}_{10}\left(\frac{f}{3000}\right)$  for  $500 \leq f \leq 3000$
- $12 - 20 \times \text{Log}_{10}\left(\frac{f}{3000}\right)$  for  $3000 \leq f \leq 5500$

where  $f$  is frequency in MHz

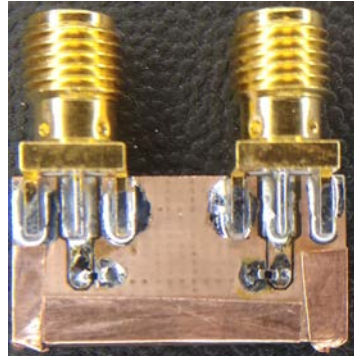


# Test Fixtures

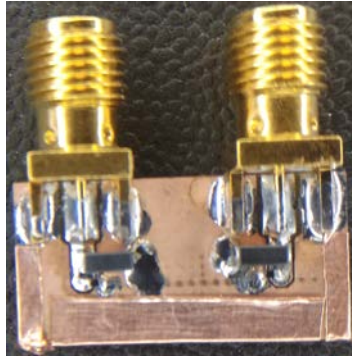
- ▶ Copper clad boards, Copper tape to tie GND planes
- ▶ Notice the close proximity of the termination resistors, Coupling Inductors and SMA Connector



Schematic

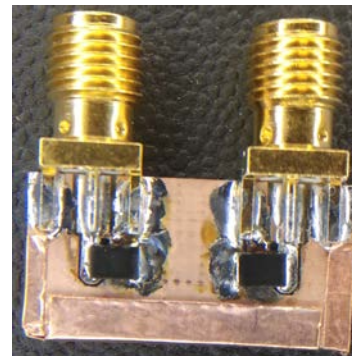


Termination Resistors



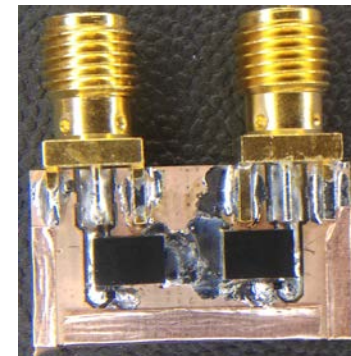
1205POC

10.57 mm<sup>3</sup>



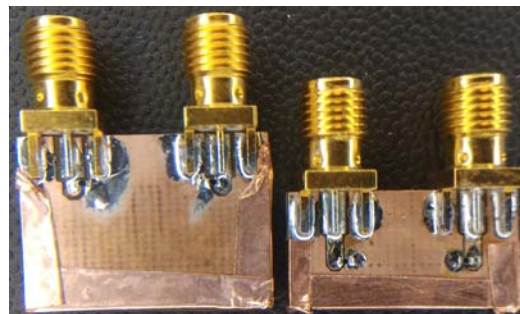
PFL3215

11.04 mm<sup>3</sup>



PFL4514

23.32 mm<sup>3</sup>



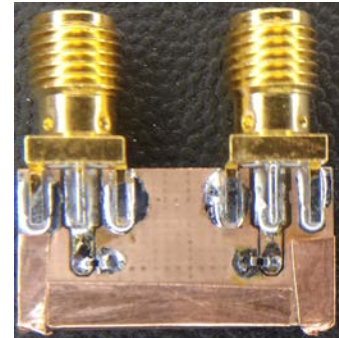
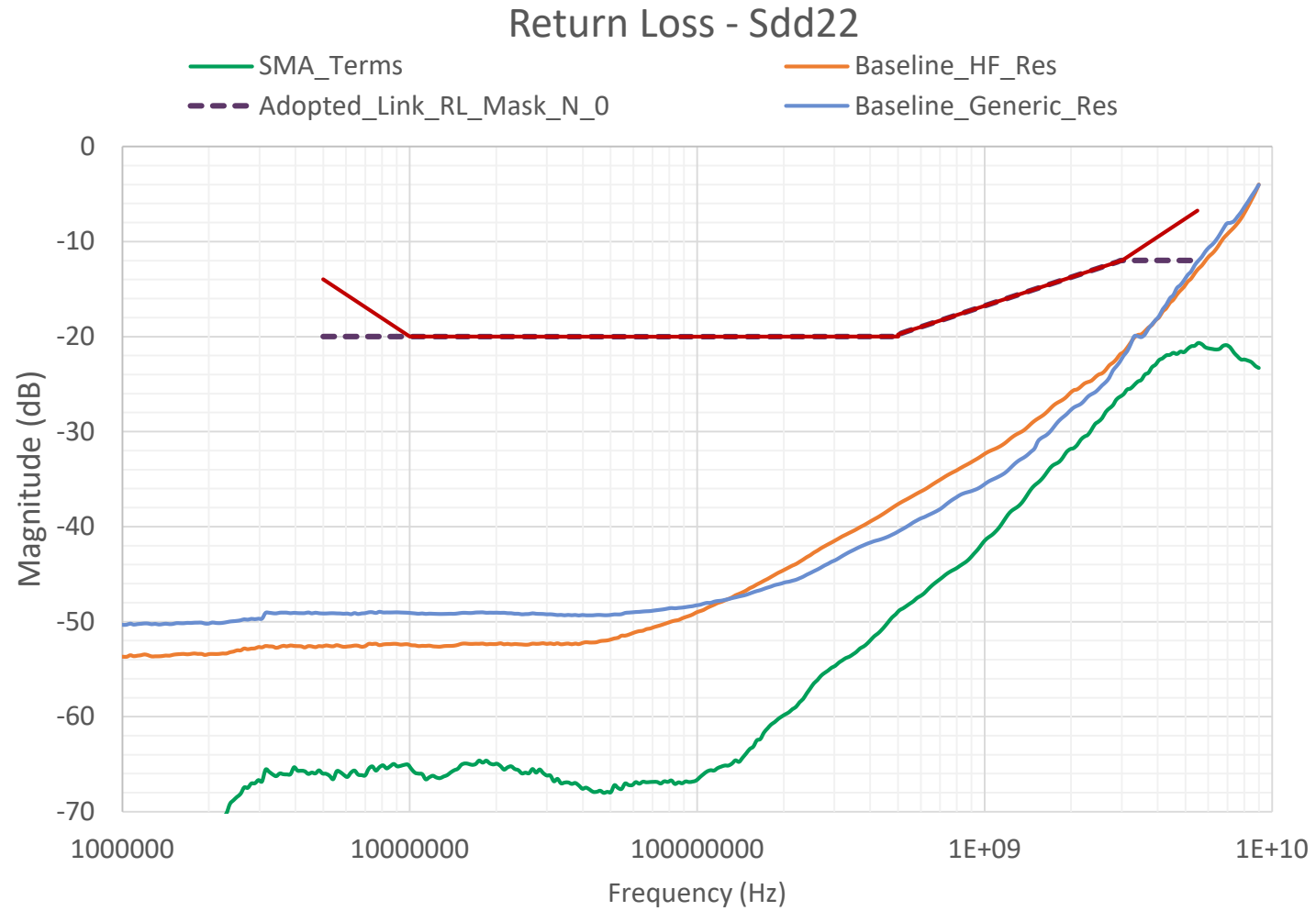
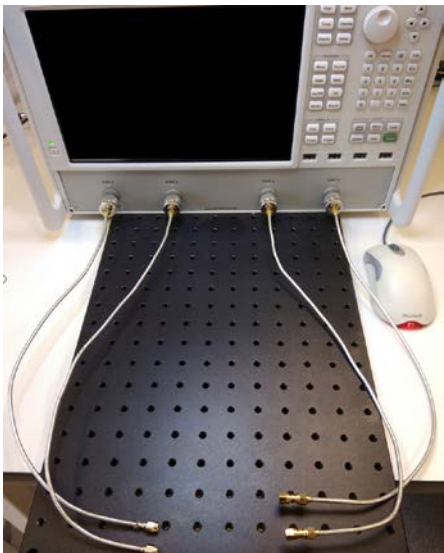
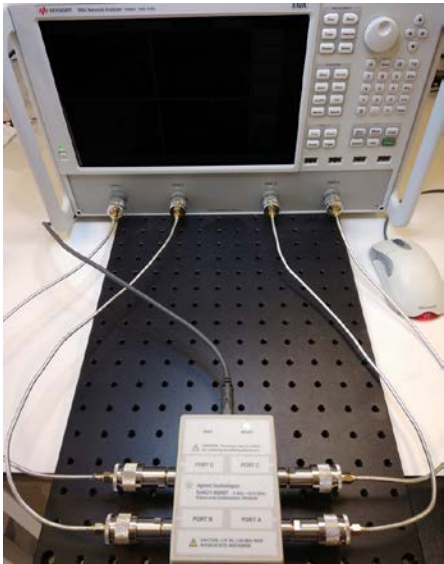
Old

vs

New

Test Fixture

# Return Loss (Sdd22) - Baselines



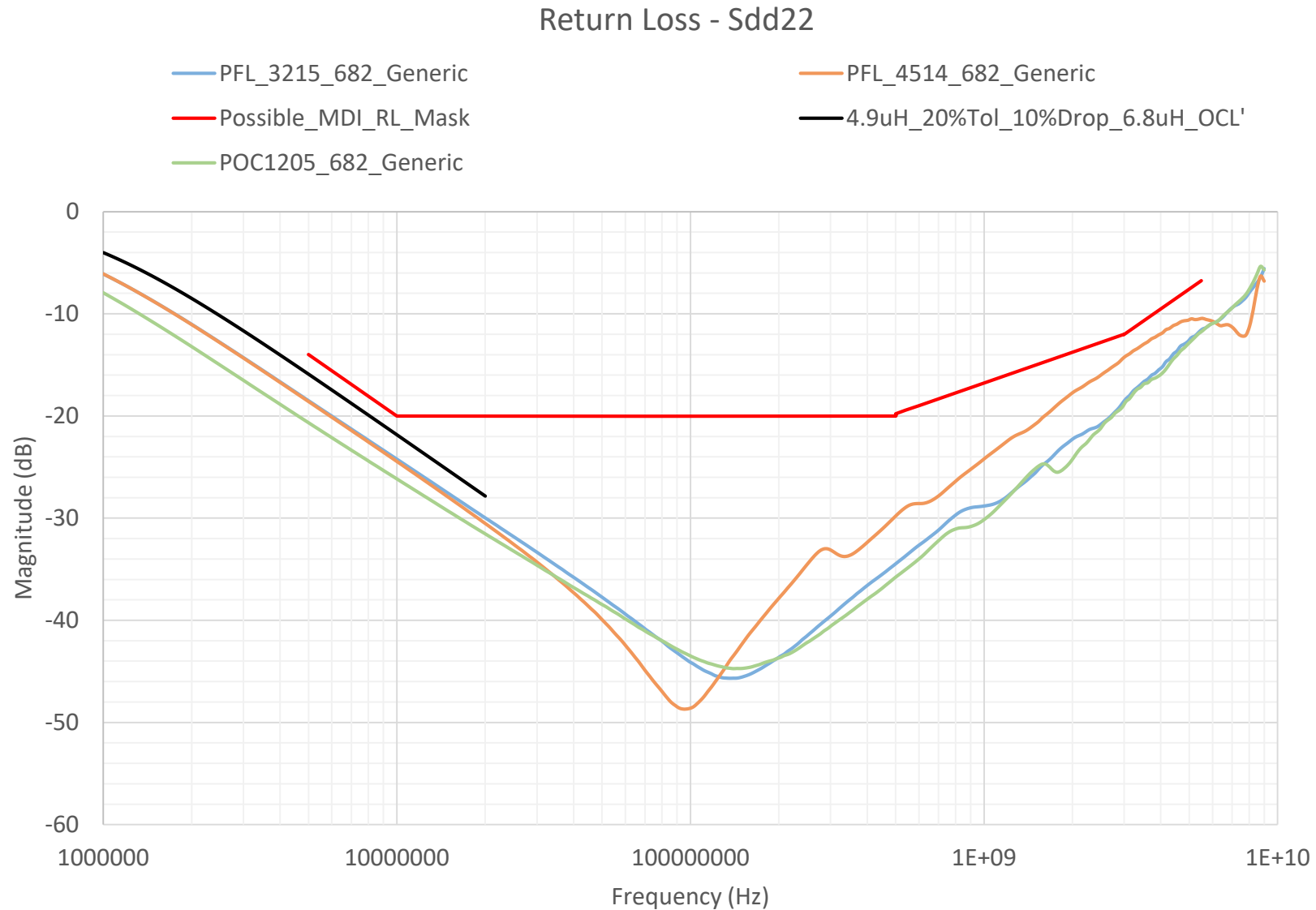
# Power Coupling Inductors –Optimum Inductance

Part Number	Inductance (uH)	Tolerance (%)	Dimensions (mm)	Core Volume (mm <sup>3</sup> )	Max. Ambient Temp (20°C rise)	Current Rating ( 20°C rise)
PFL3215-682	6.8	+/- 20%	3.2 X 2.3 X 1.5	11.04	105°C	370mA
1205POC-682	6.8	+/- 20% *	3.2 X 1.4 X 2.36	10.57	125°C	500mA *
PFL4514-682	6.8	+/- 20%	4.9 X 3.4 X 1.4	23.32	105°C	860 mA

\* Estimated Value for preliminary samples



# Return Loss (Sdd22) – Power Coupling Inductors



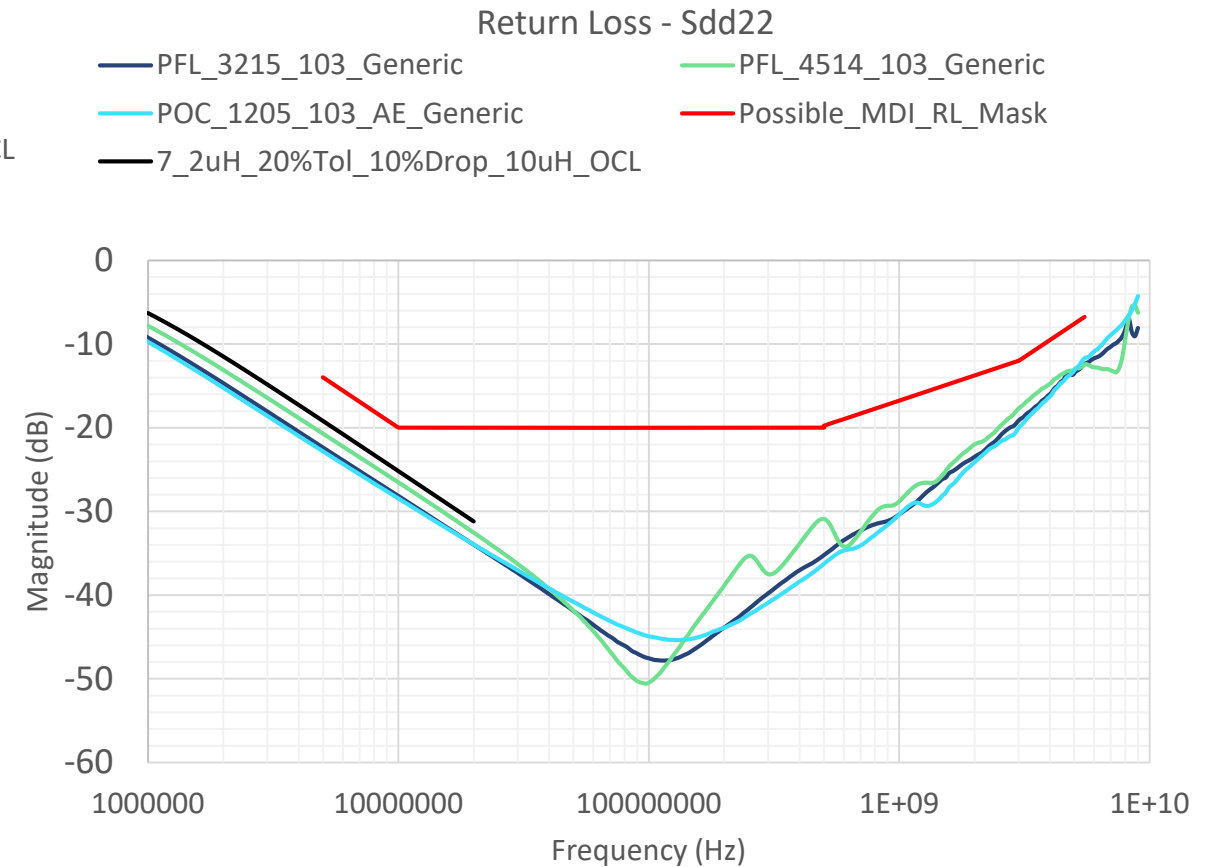
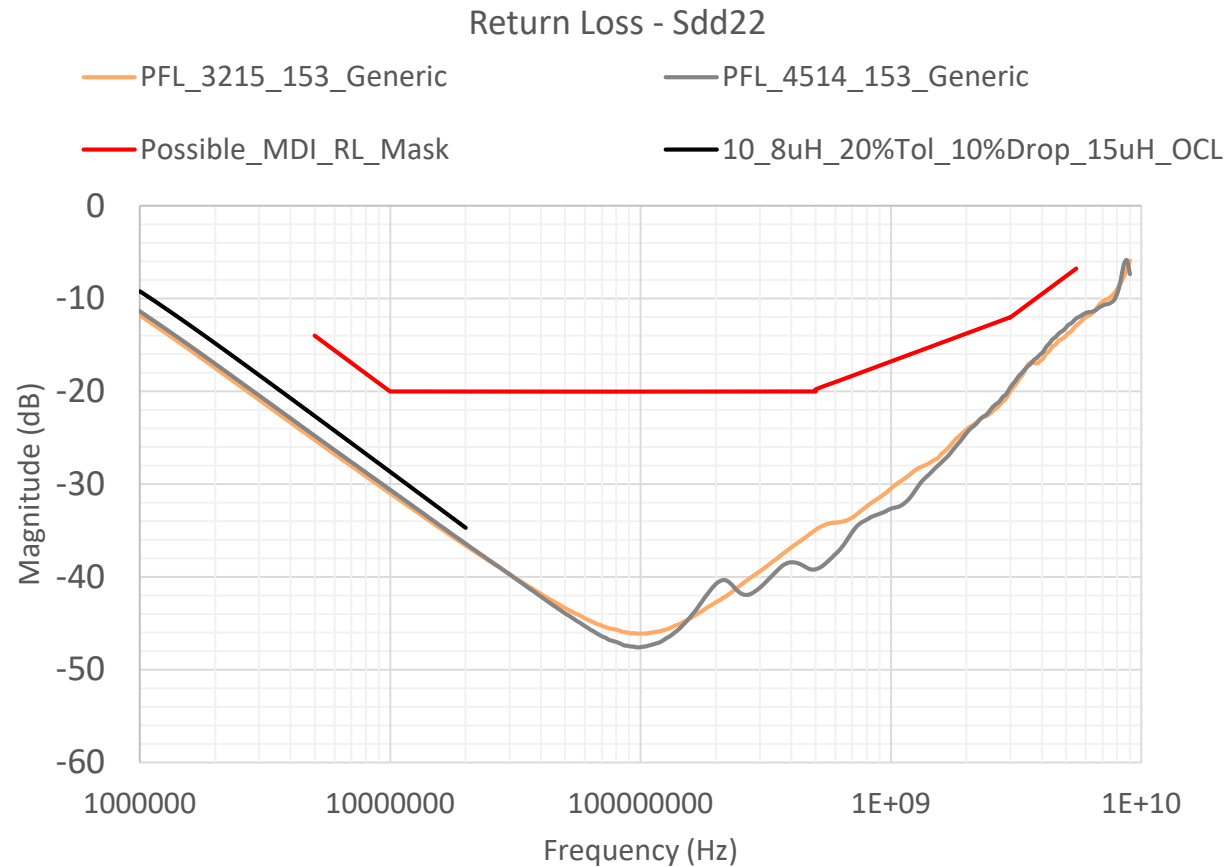
# Power Coupling Inductors – Inductance versus Current

Part Number	Inductance (uH)	Tolerance (%)	Dimensions (mm)	Core Volume (mm <sup>3</sup> )	Max. Ambient Temp (20°C rise)	Current Rating (20°C rise)
PFL3215-153	15	+/- 20%	3.2 X 2.3 X 1.5	11.04	105°C	240mA
PFL3215-103	10	+/- 20%	3.2 X 2.3 X 1.5	11.04	105°C	300 mA
PFL3215-682	6.8	+/- 20%	3.2 X 2.3 X 1.5	11.04	105°C	370mA
PFL4514-153	15	+/- 20%	4.9 X 3.4 X 1.4	23.32	105°C	440mA
PFL4514-103	10	+/- 20%	4.9 X 3.4 X 1.4	23.32	105°C	490mA
PFL4514-682	6.8	+/- 20%	4.9 X 3.4 X 1.4	23.32	105°C	860 mA
1205POC-103	10	+/- 20% *	3.2 X 1.4 X 2.36	10.57	125°C	420mA- 20% Drop
1205POC-682	6.8	+/- 20% *	3.2 X 1.4 X 2.36	10.57	125°C	500mA *

► For Same Core Volume and Material, Higher Inductance comes at the cost of Lower Current

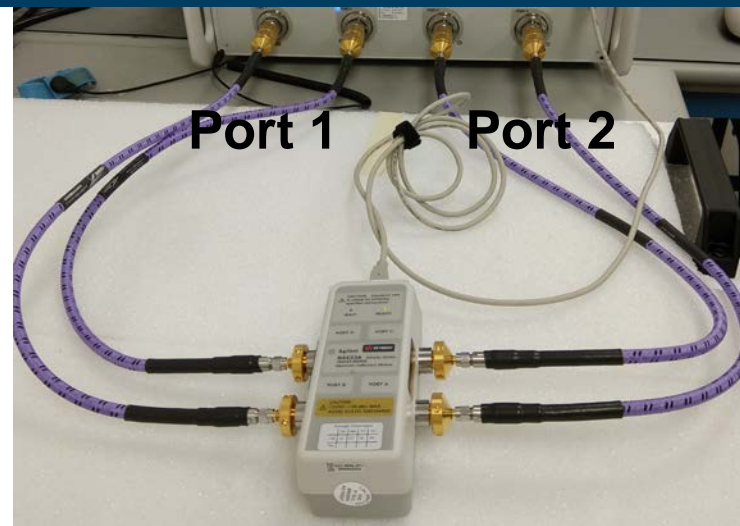
\* Estimated Value for preliminary samples

# Return Loss (Sdd22) – Higher Inductances

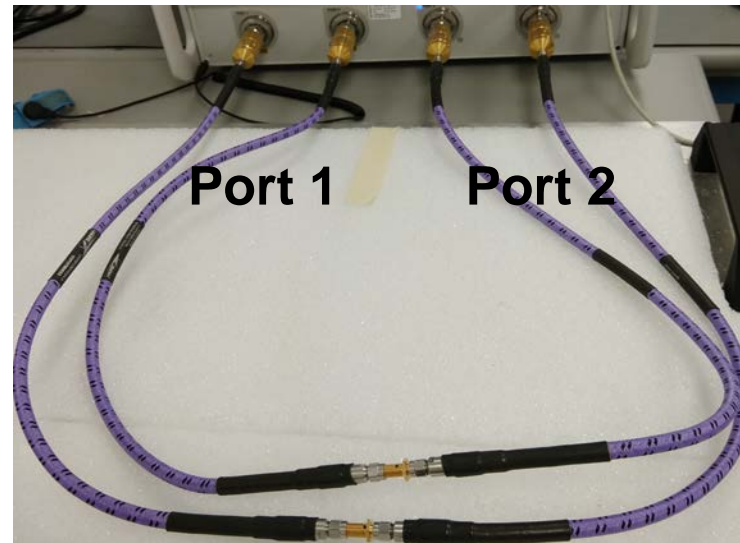


► Current Capacity sacrificed for Low Frequency Return Loss

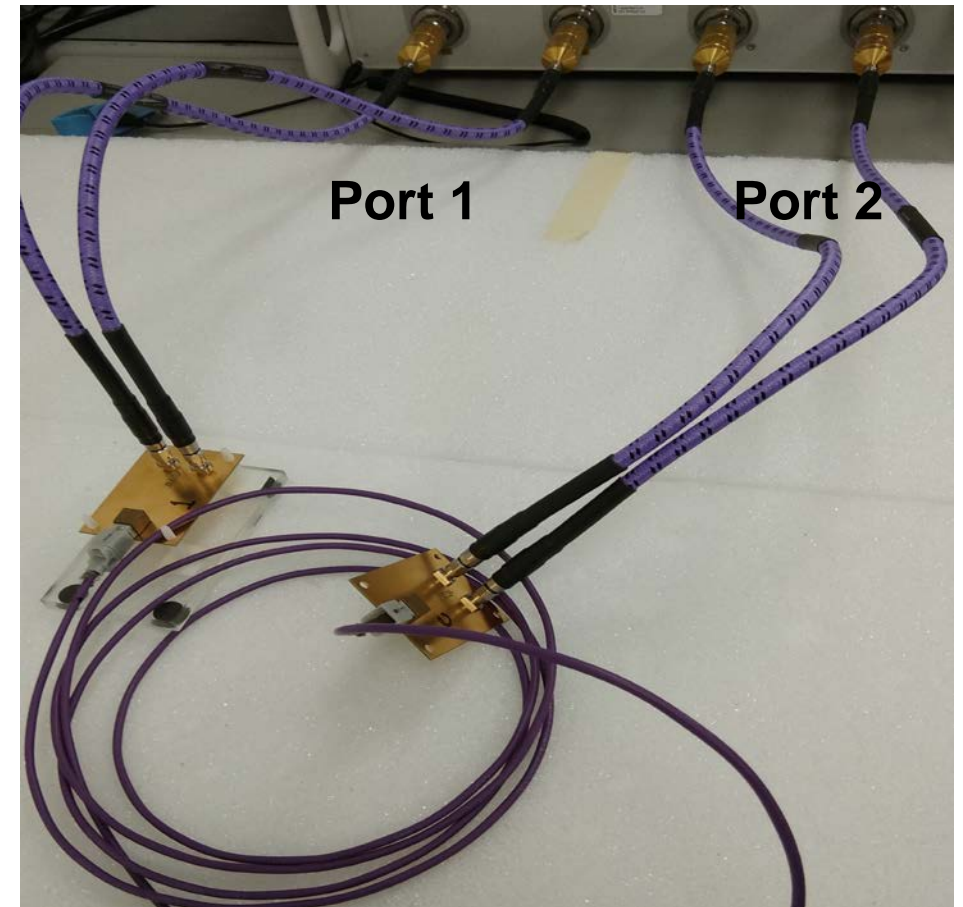
# Test Fixtures with Inductors and Prototype MDI Connectors – Thru Configuration



Calibration- “E-Cal”



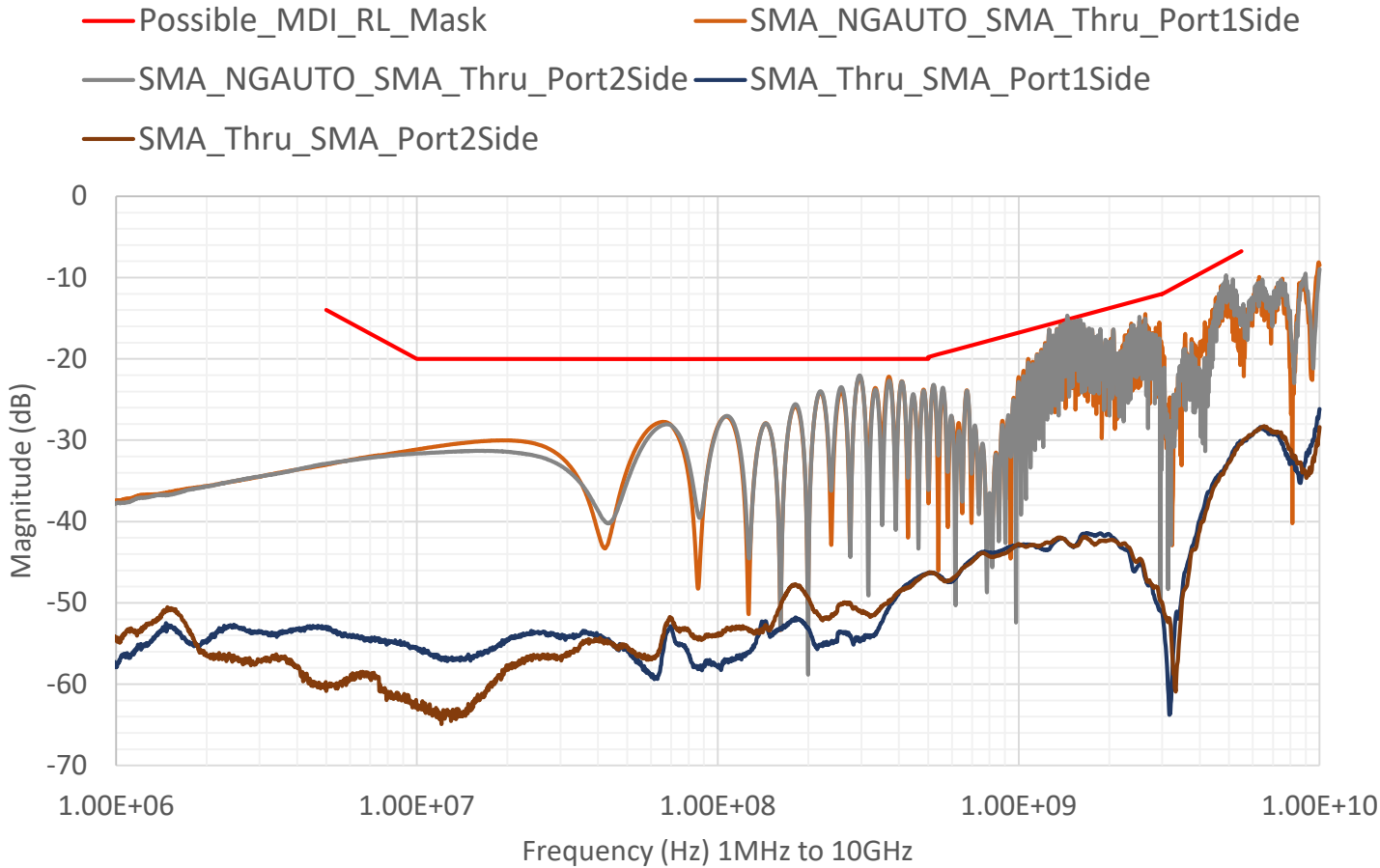
Baseline 1: SMA Thru Connection- “SMA\_Thru\_SMA”



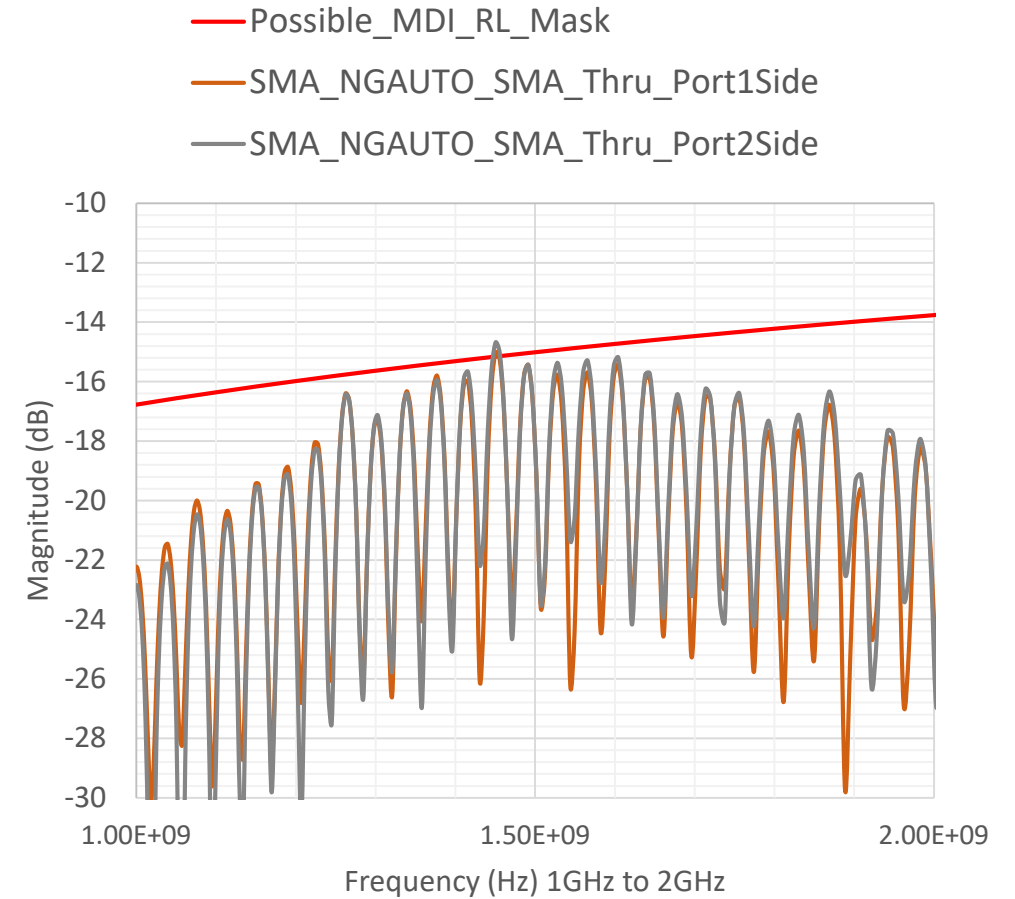
Baseline 2: Thru with NGAUTO Connector and Cable boards- “SMA\_NGAUTO\_SMA\_Thru”

# Baseline Measurement

Return\_Loss(dB)

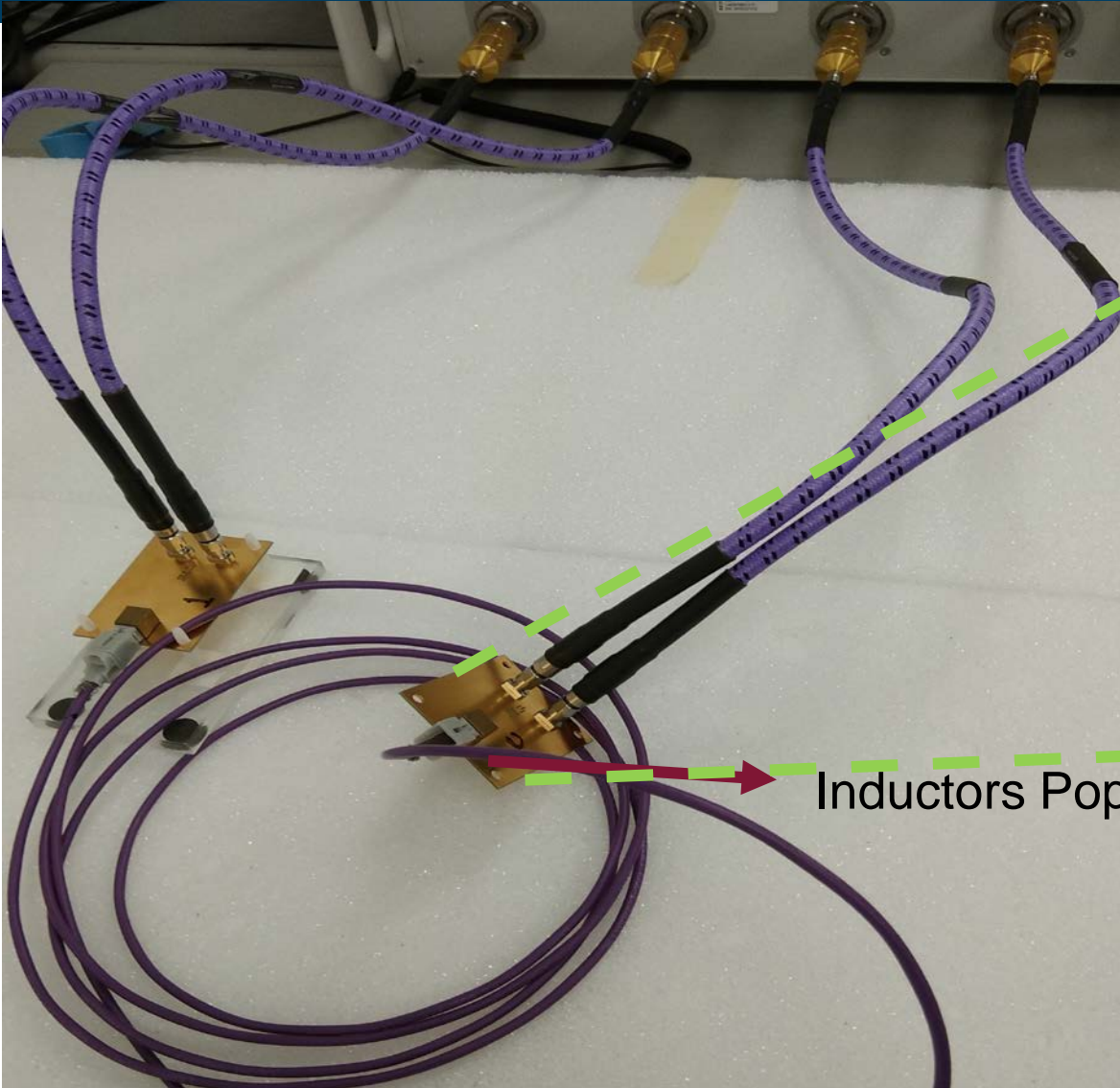


Return\_Loss(dB)



- ▶ Baseline insufficient
- ▶ 3mt long STP cable- Not strictly “MDI only”

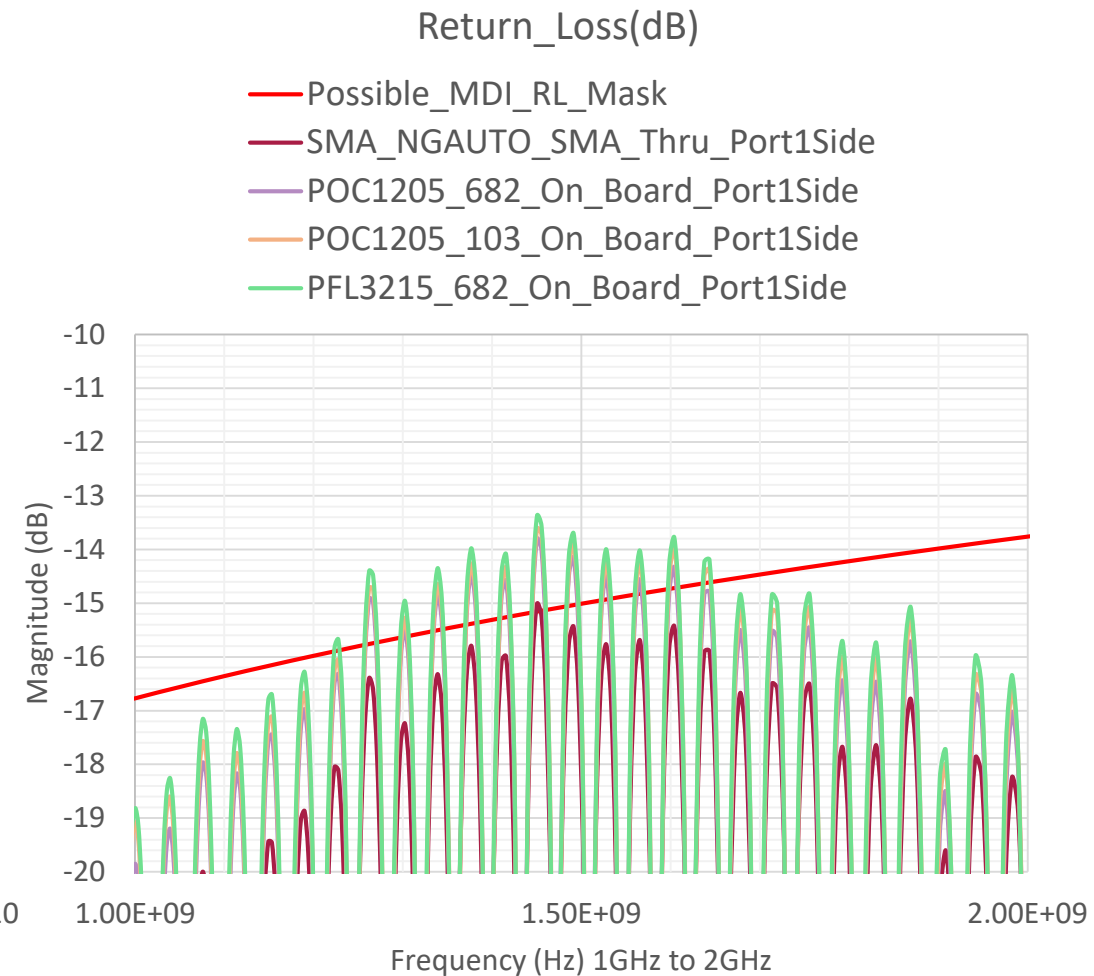
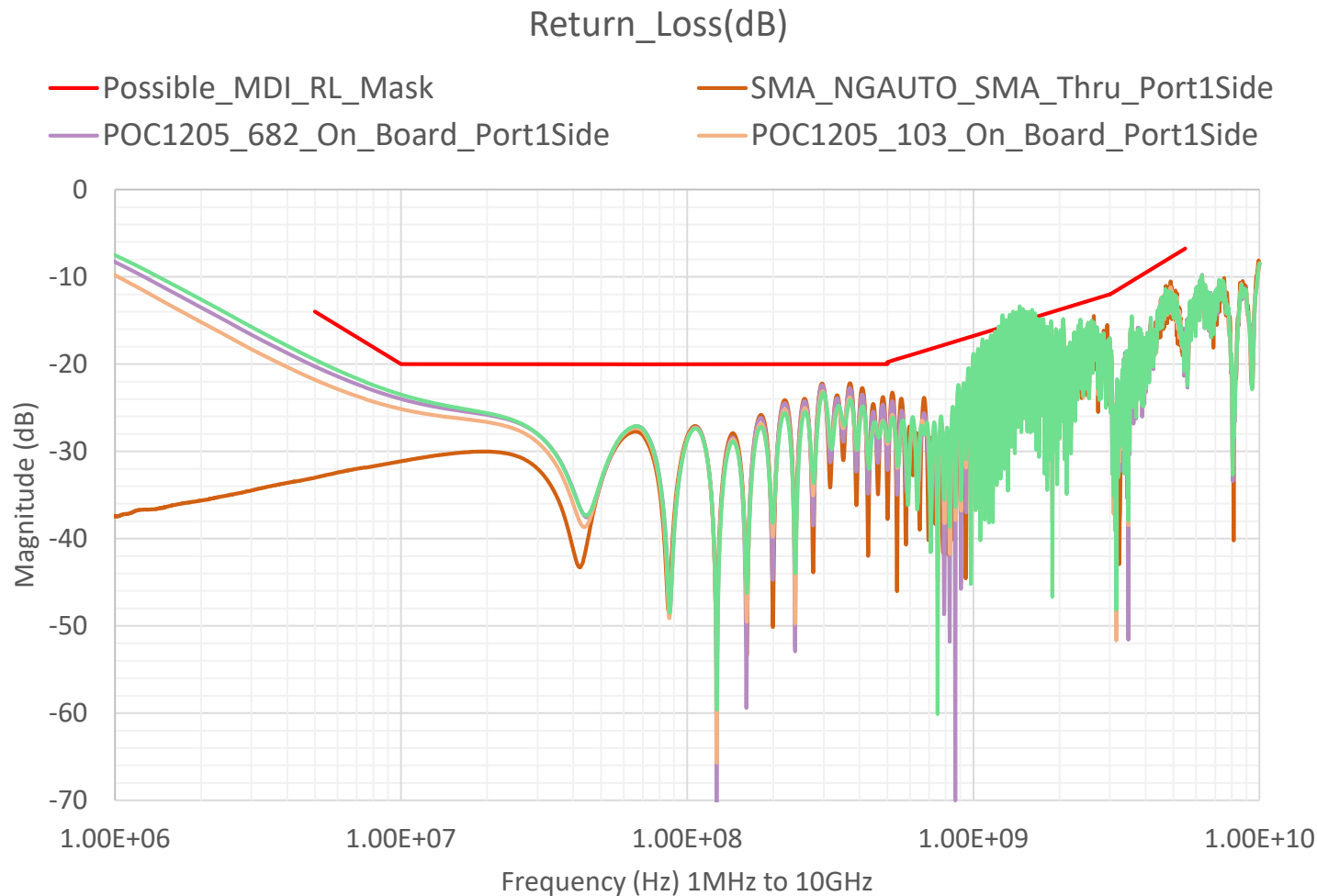
# Test Fixtures with Inductors and Prototype MDI Connectors – Thru Configuration



Inductors Populated on Port 2 side

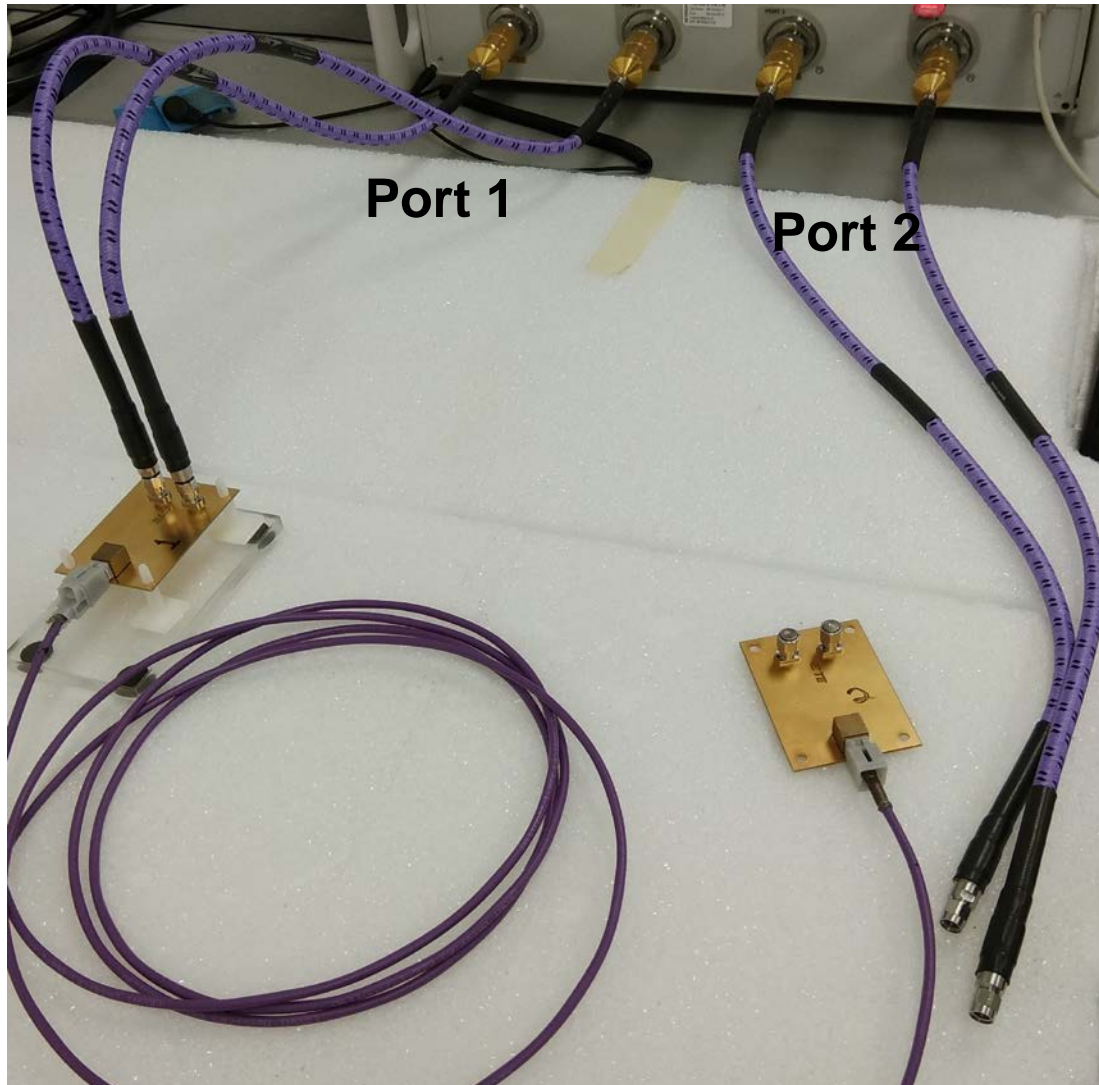
**\* 3 meter STP Cable between Connectors**

# Return Loss Measurement with Coupling Inductors



- ▶ About 1dB to 2.5dB worsening of Return Loss due to Inductors from 1GHz to 2GHz
- ▶ Cable Insertion Loss comes into picture for Port1 Side measurements

# Test Fixtures with Inductors and Prototype MDI Connectors – Reflected Configuration

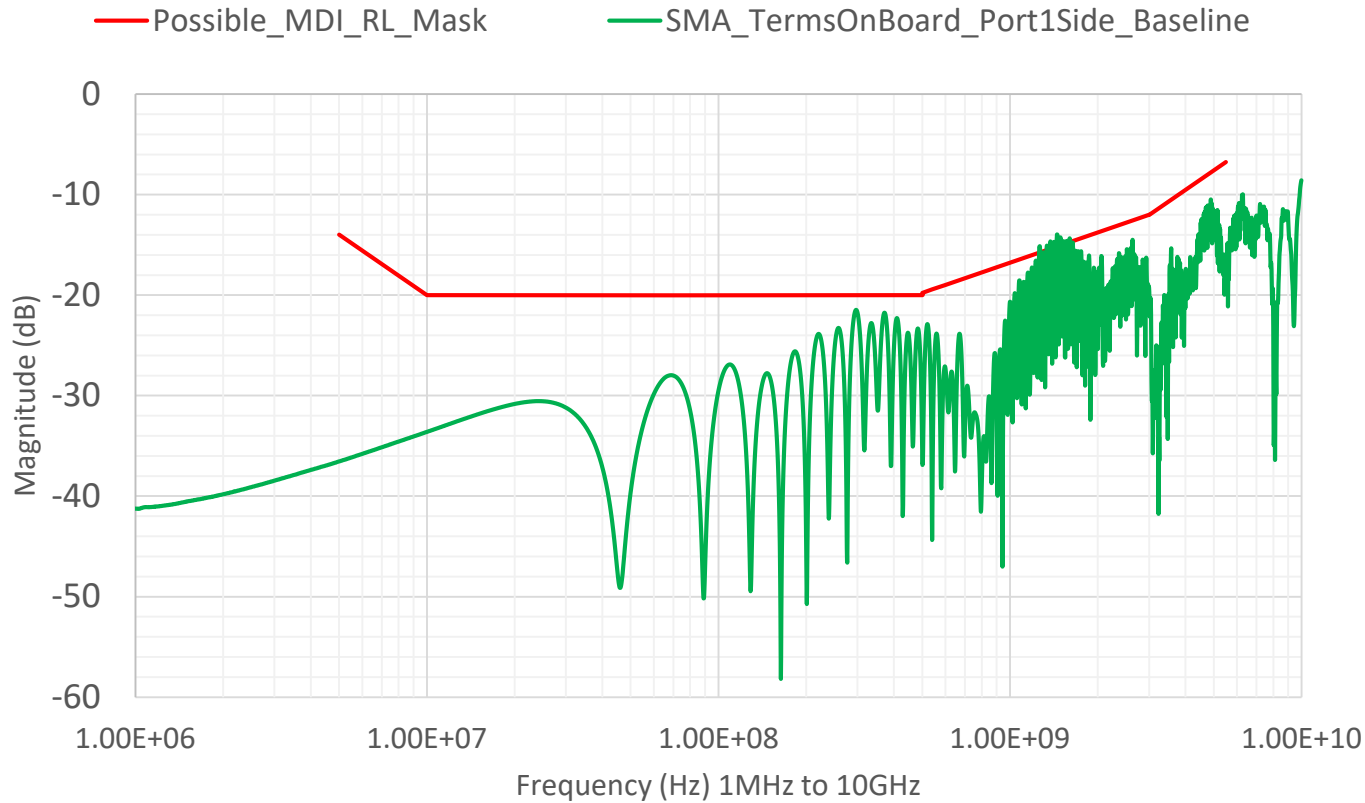


Baseline: 50 ohm SMA terminations on NGAUTO Boards “SMA\_NGAUTO\_SMA\_Term” for reflected only measurements

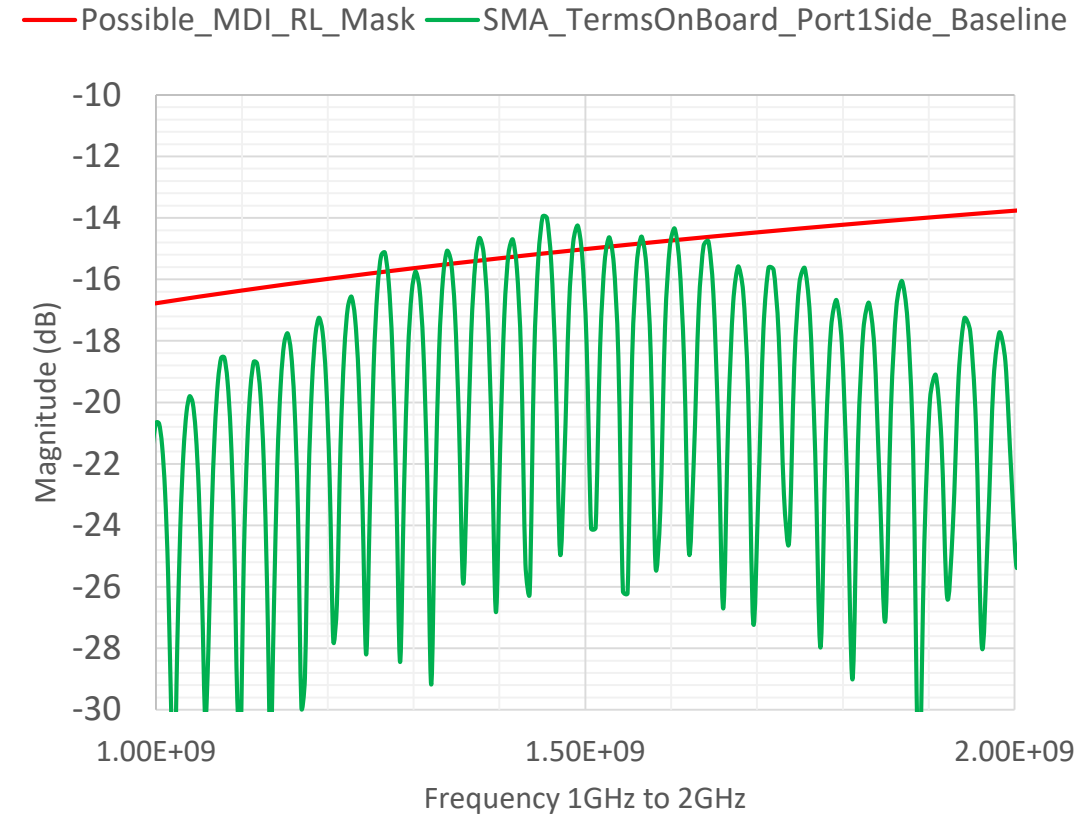


# Baseline Measurement

Return\_Loss(dB)

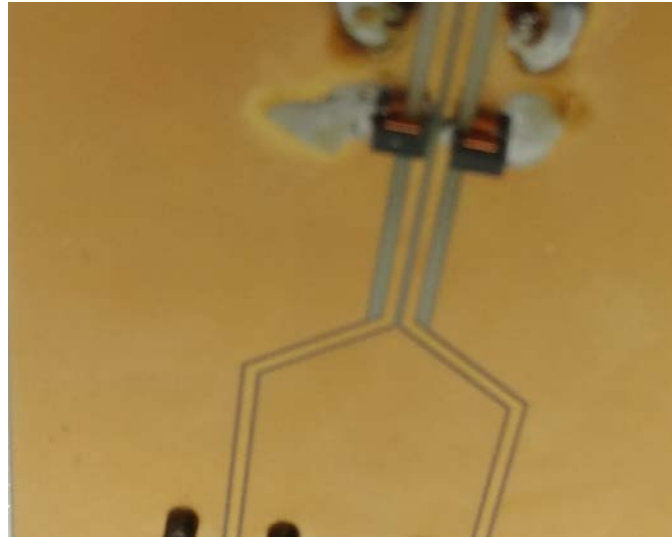


Return\_Loss(dB)

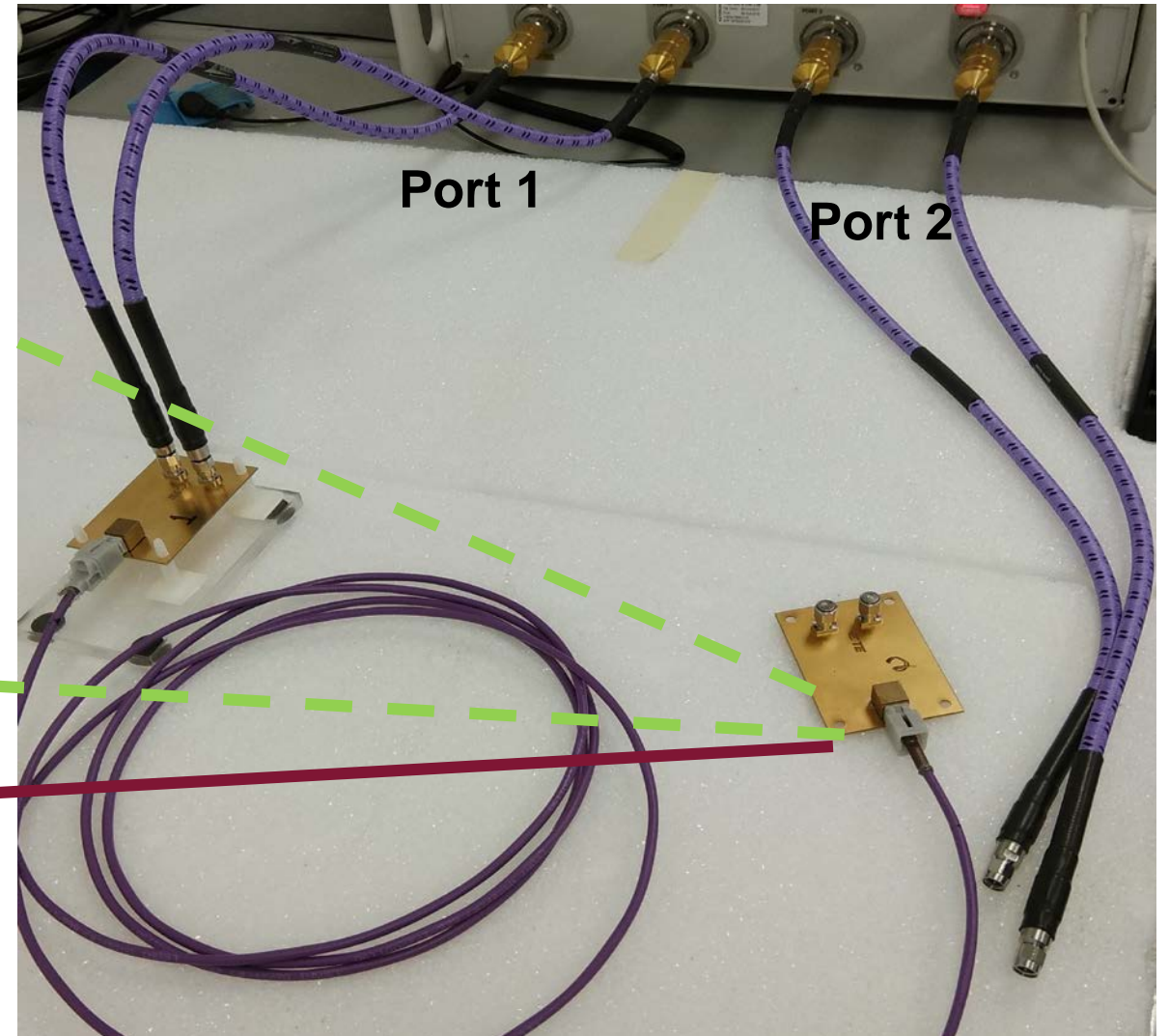


- ▶ Baseline insufficient
- ▶ 3mt long STP cable- Not strictly “MDI only”

# Test Fixtures with Inductors and Prototype MDI Connectors – Reflected Configuration

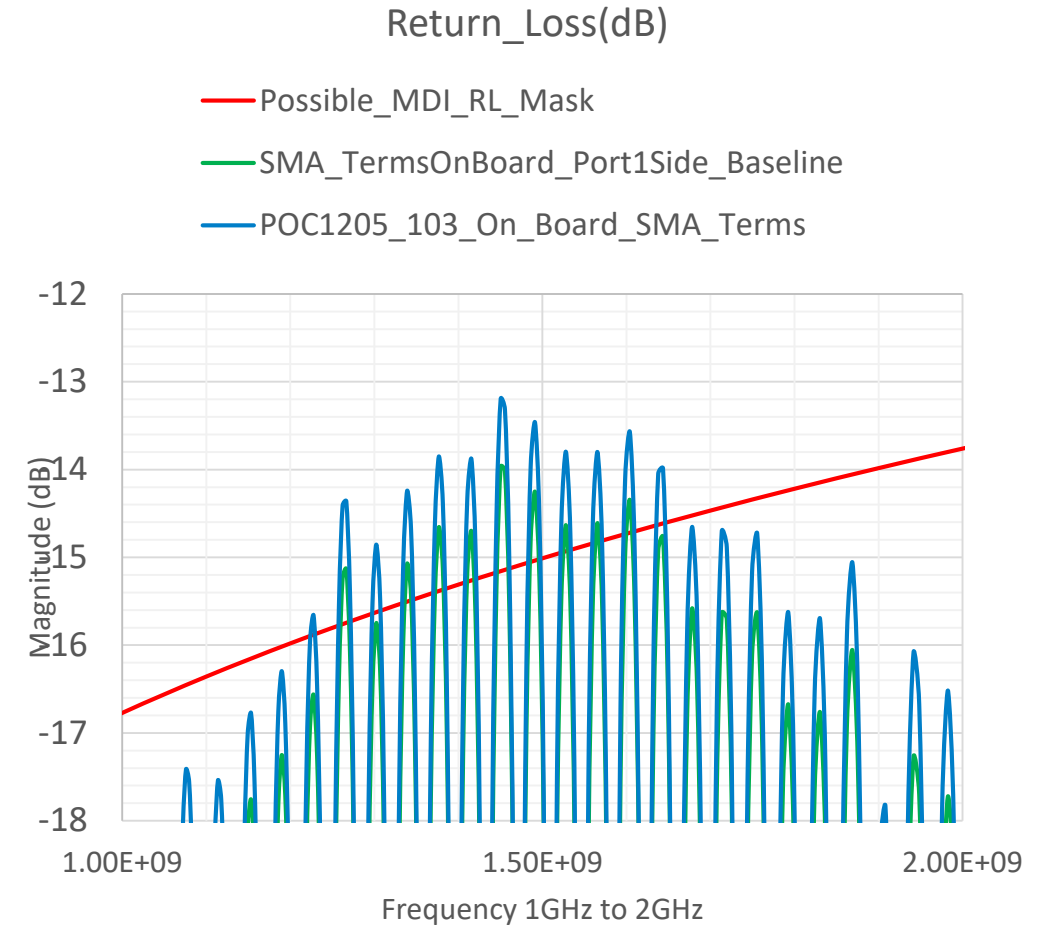
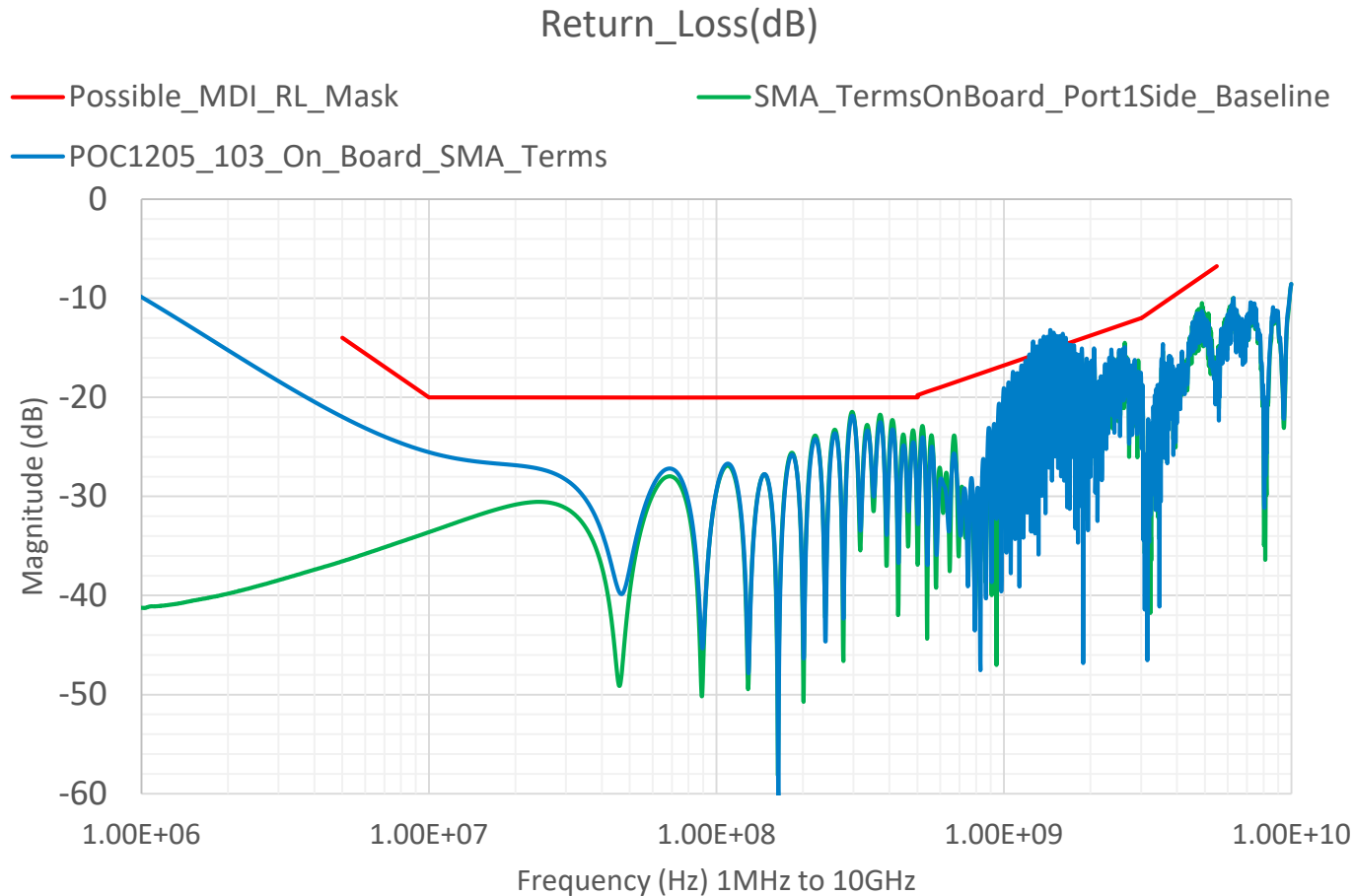


Inductors Populated  
on Port 2 side



\* 3 meter STP Cable between Connectors

# Return Loss Measurement with Coupling Inductors



- ▶ About 0.5 to 1dB worsening of Return Loss due to Inductors from 1GHz to 2GHz

# Conclusion

- ▶ Suggested MDI Return Loss Mask may be technically feasible
- ▶ Need to measure a closer approximation of “MDI Only” configuration- Improved Baselines
  - Improvements such as Shorter STP Cable in the test fixtures

# Thank You!

QUESTIONS? FEEDBACK?

# Backup Slides

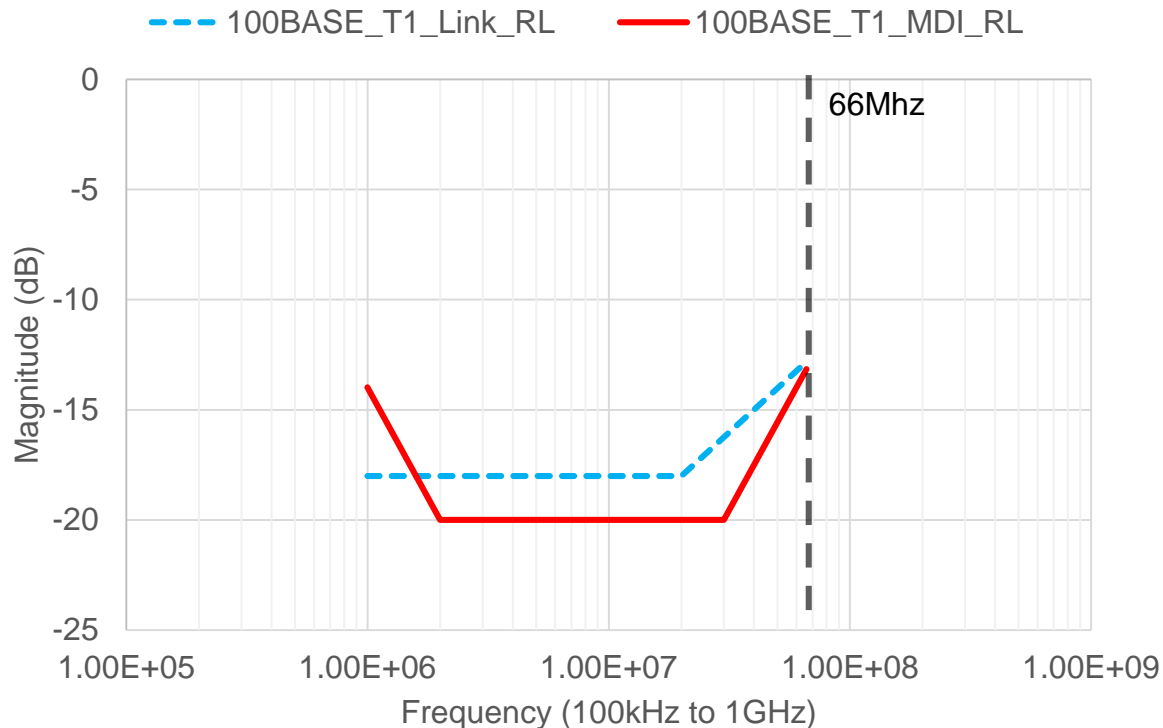
# MDI versus Link Return Loss: 100BASE-T1 and 1000BASE-T1

▶ Reference: 802.3bw with PoDL

▶ Return Loss

- Return Loss Mask Limited at Max. Baud Rate of 66MHz (PAM3)

100BASE-T1\_Link and MDI Masks

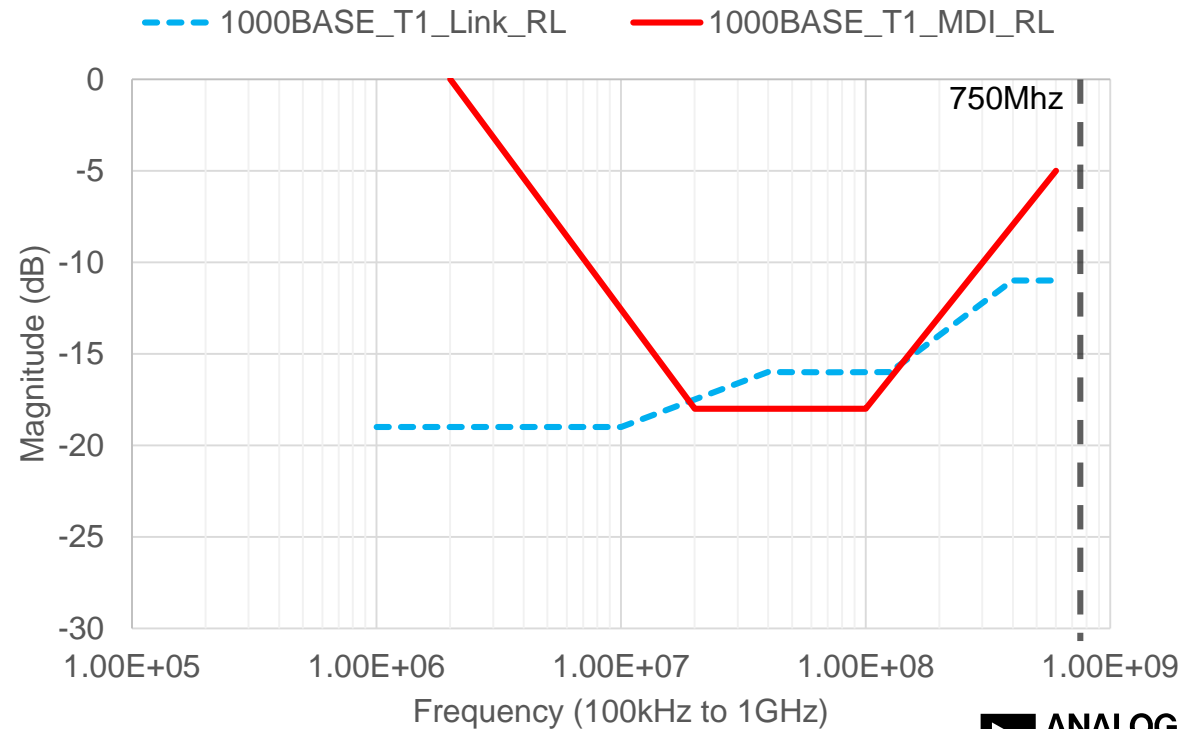


▶ Reference: 802.3bp

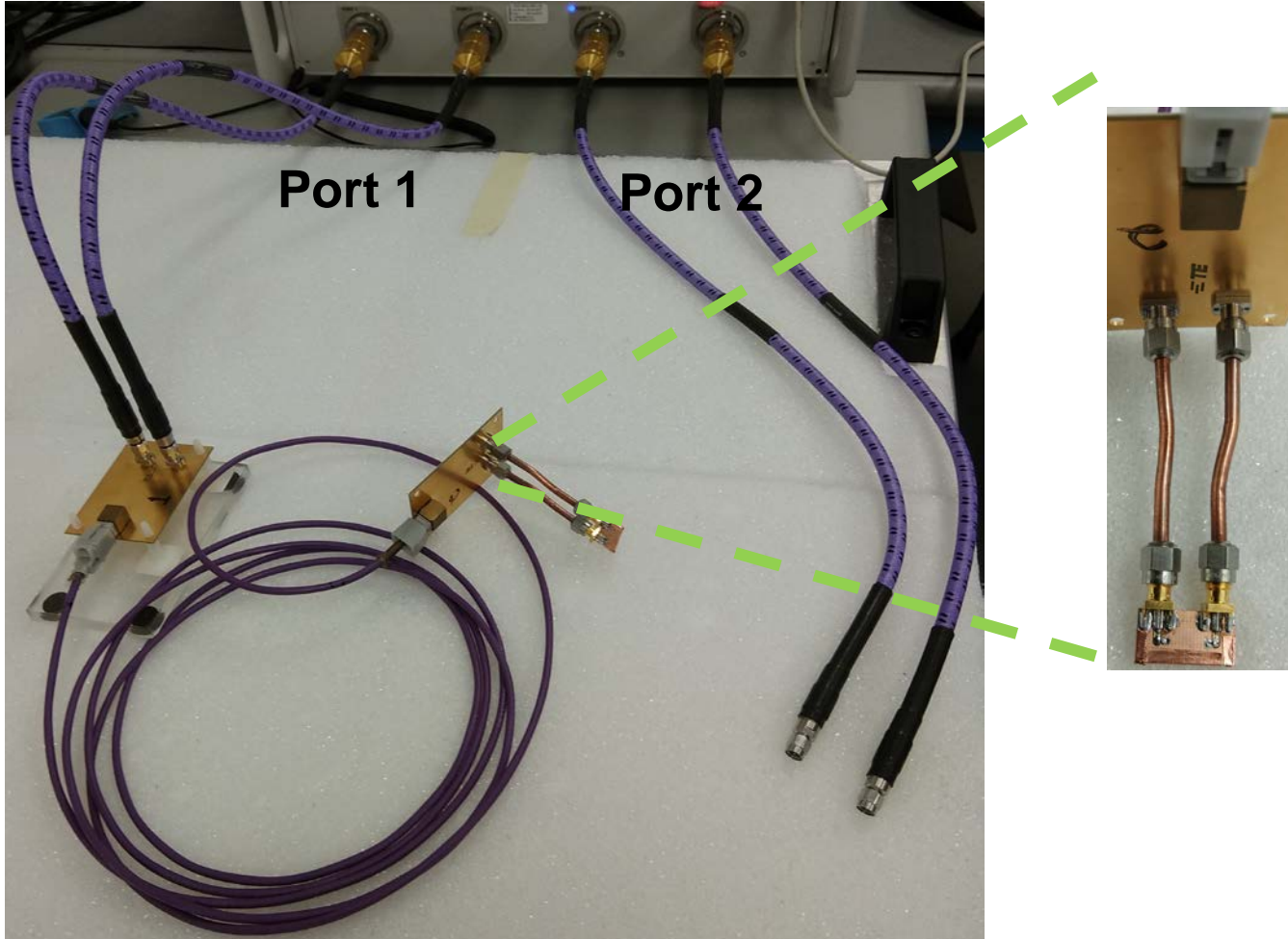
▶ Return Loss

- Return Loss Mask Limited at 600MHz under Max. Baud Rate of 750MHz (PAM3)

1000BASE-T1\_Link and MDI Masks



# Test Fixtures with Inductors on Copper Clad Boards and Prototype MDI Connectors – Reflected Configuration

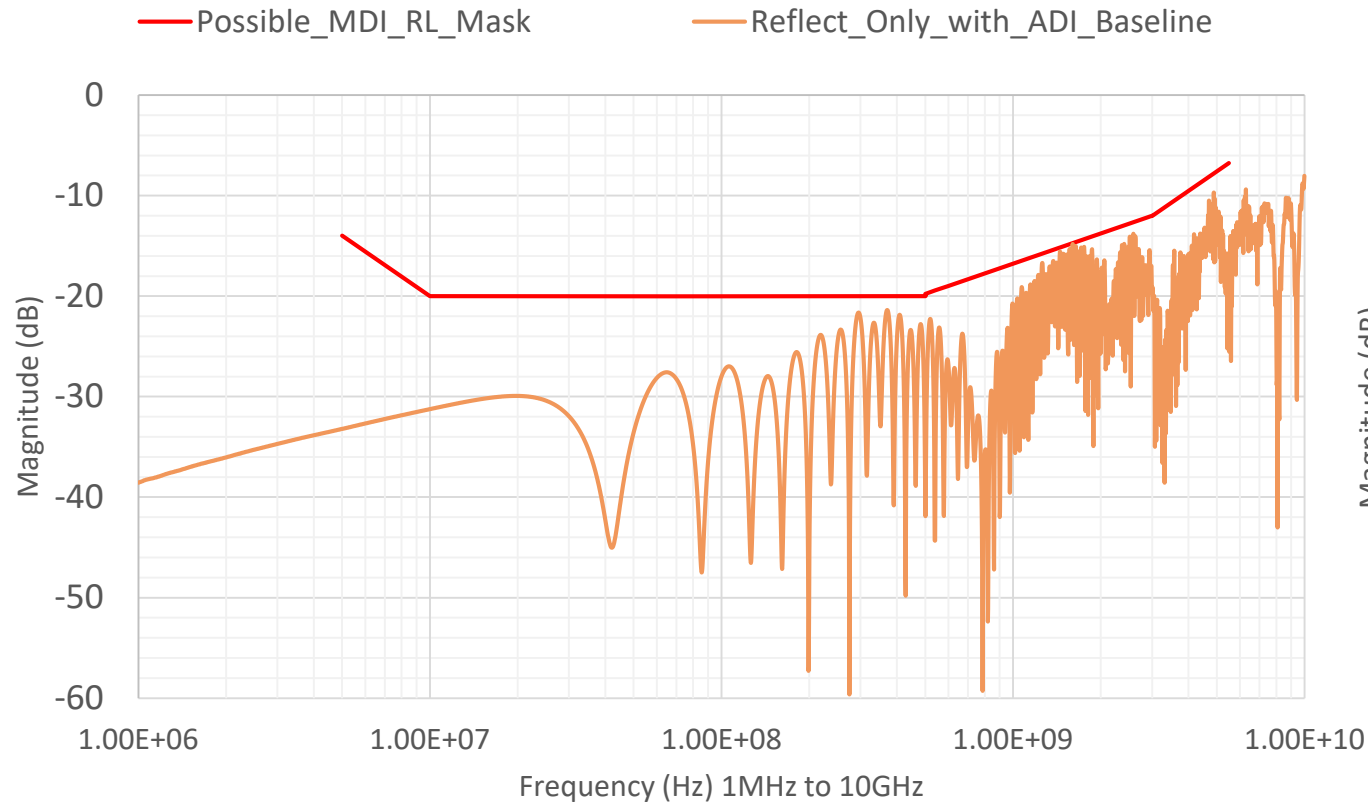


Baseline: 50 ohm terminations on Copper boards "SMA\_NGAUTO\_Rigid\_Cu\_Term"

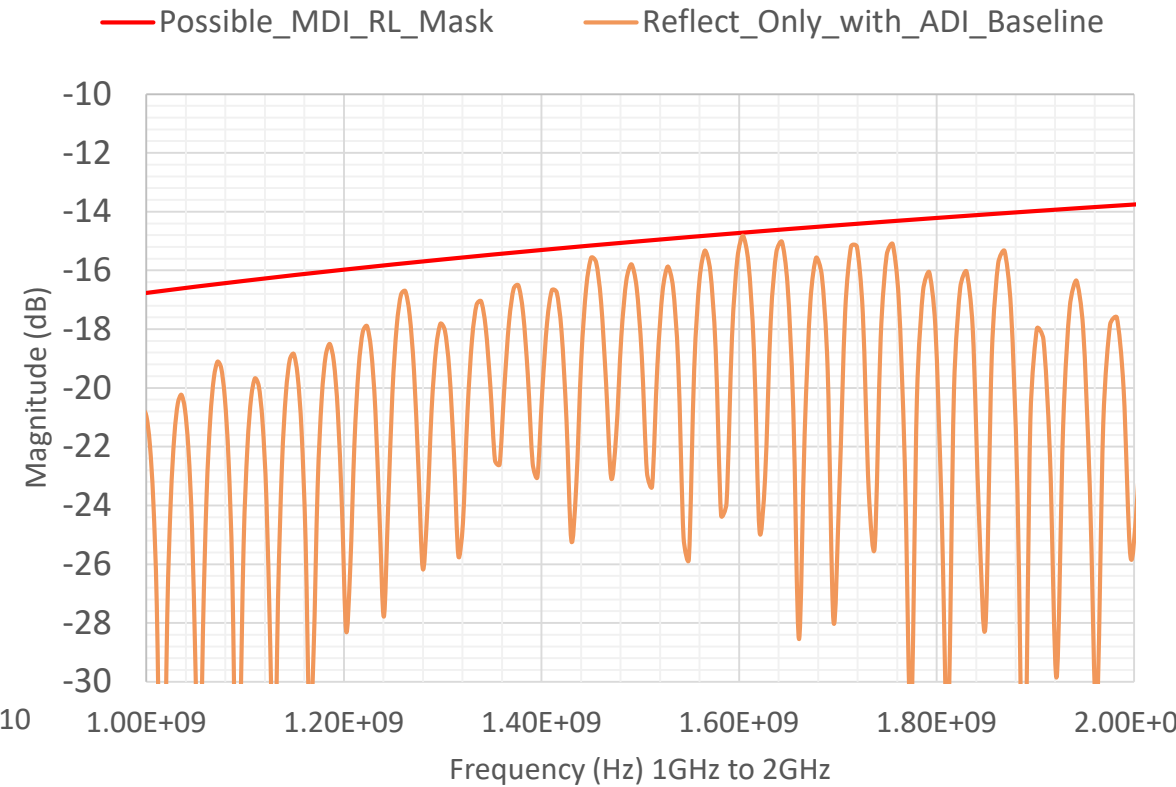


# Baseline Measurement

Return\_Loss(dB)

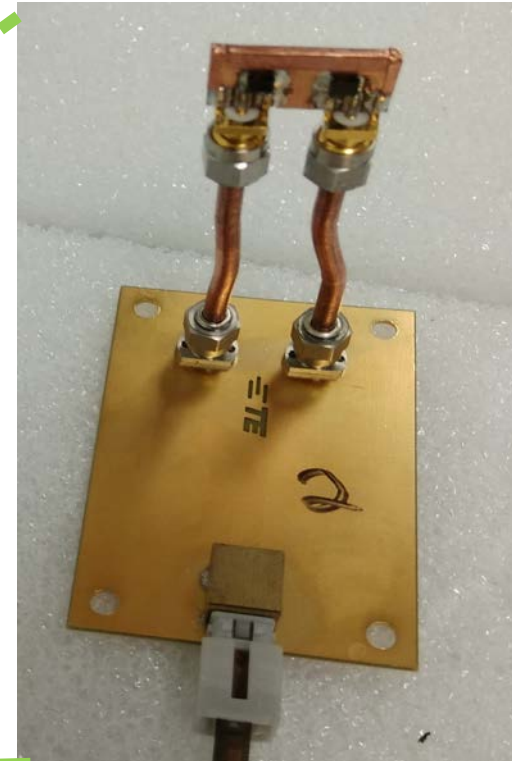
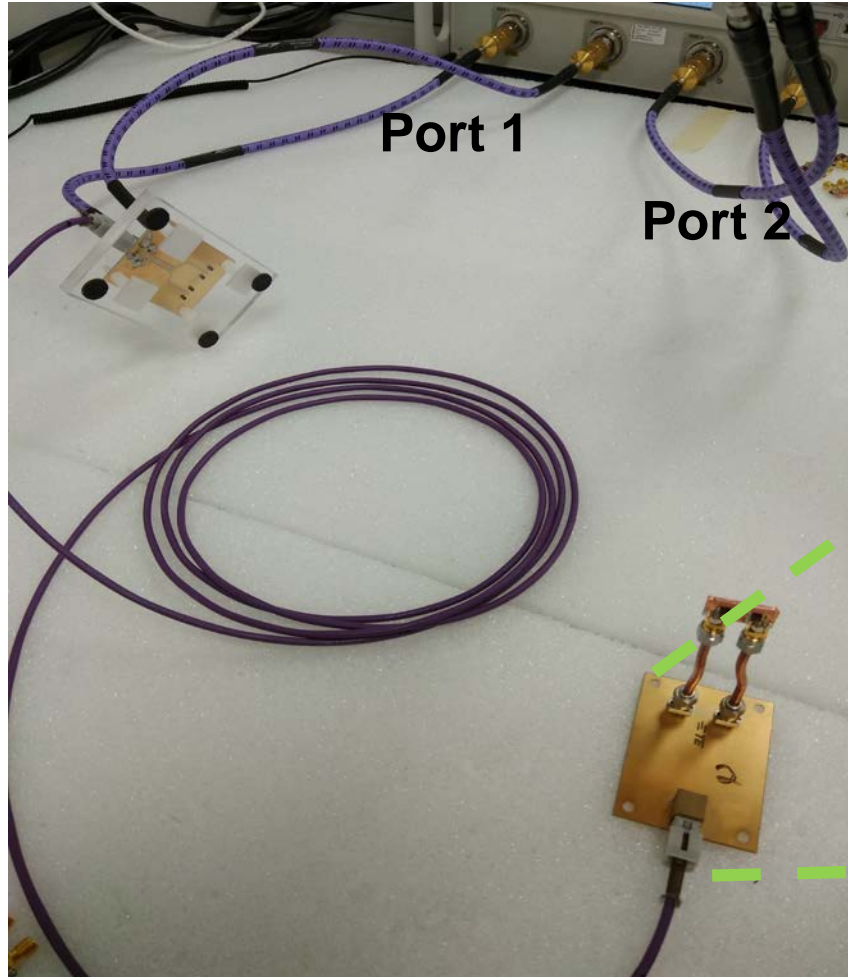


Return\_Loss(dB)



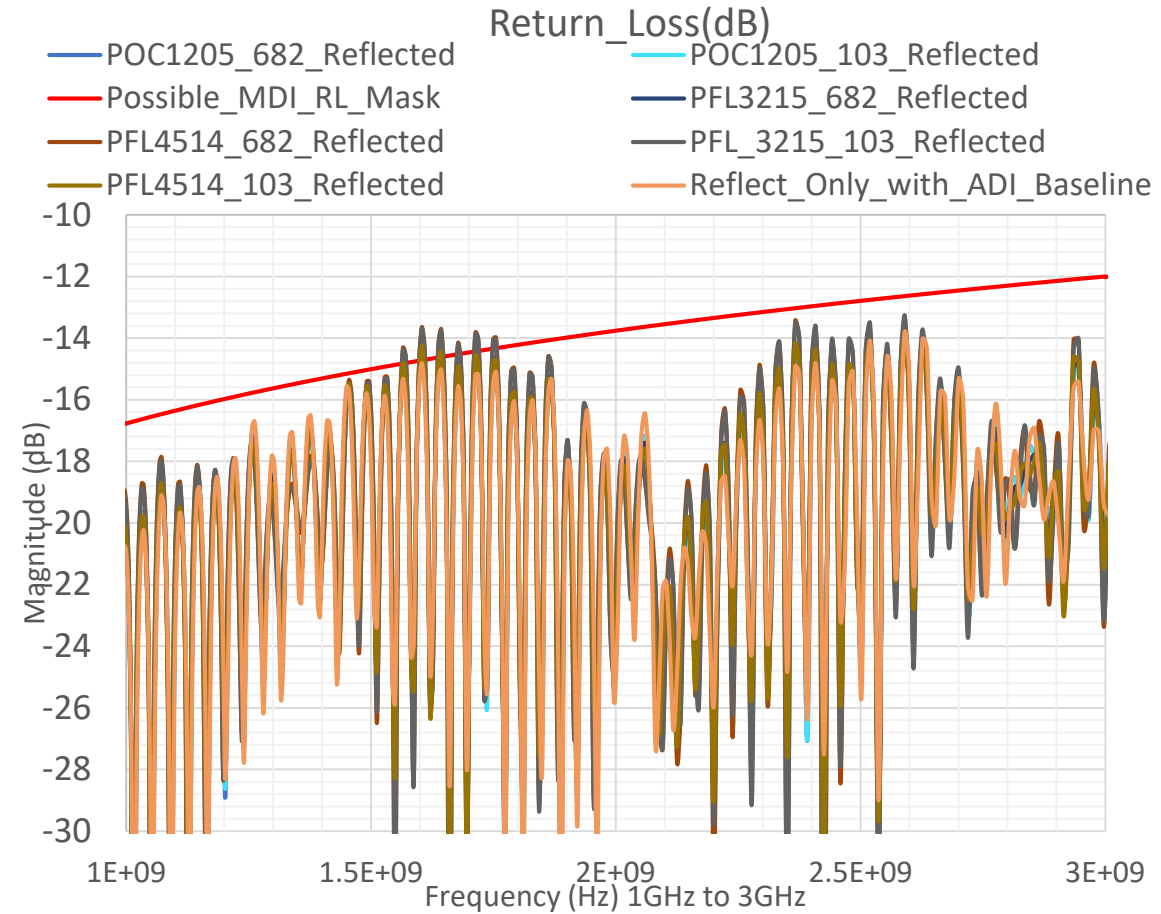
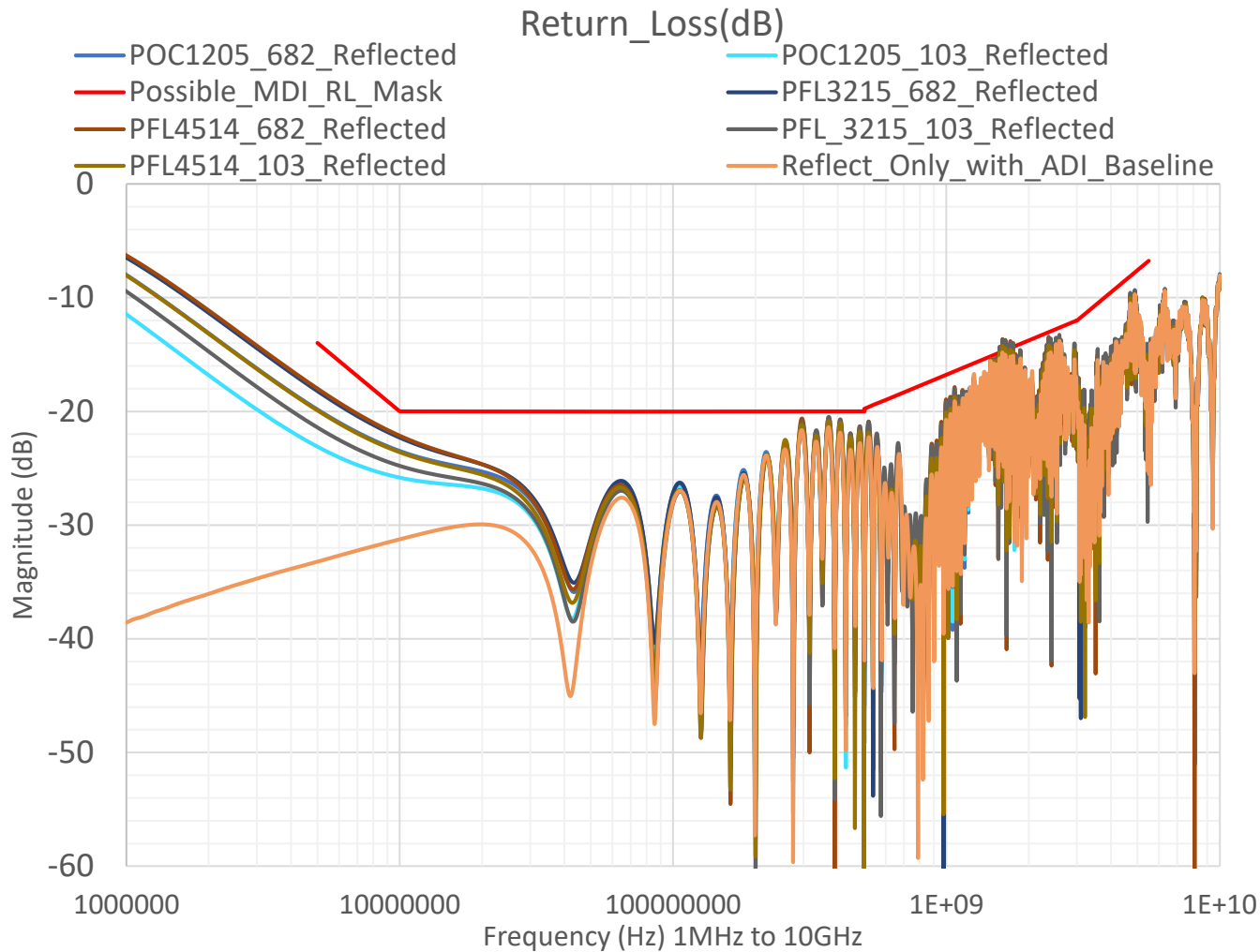
- ▶ Baseline marginal
- ▶ 3mt long STP cable- Not strictly “MDI only”

# Test Fixtures with Inductors on Copper Clad Boards and Prototype MDI Connectors – Reflected Configuration



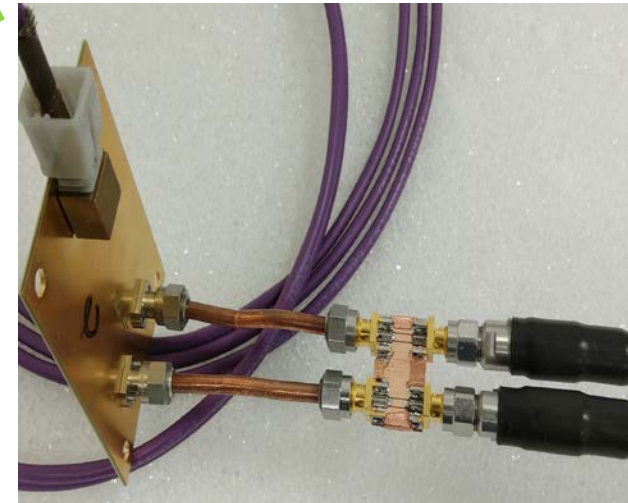
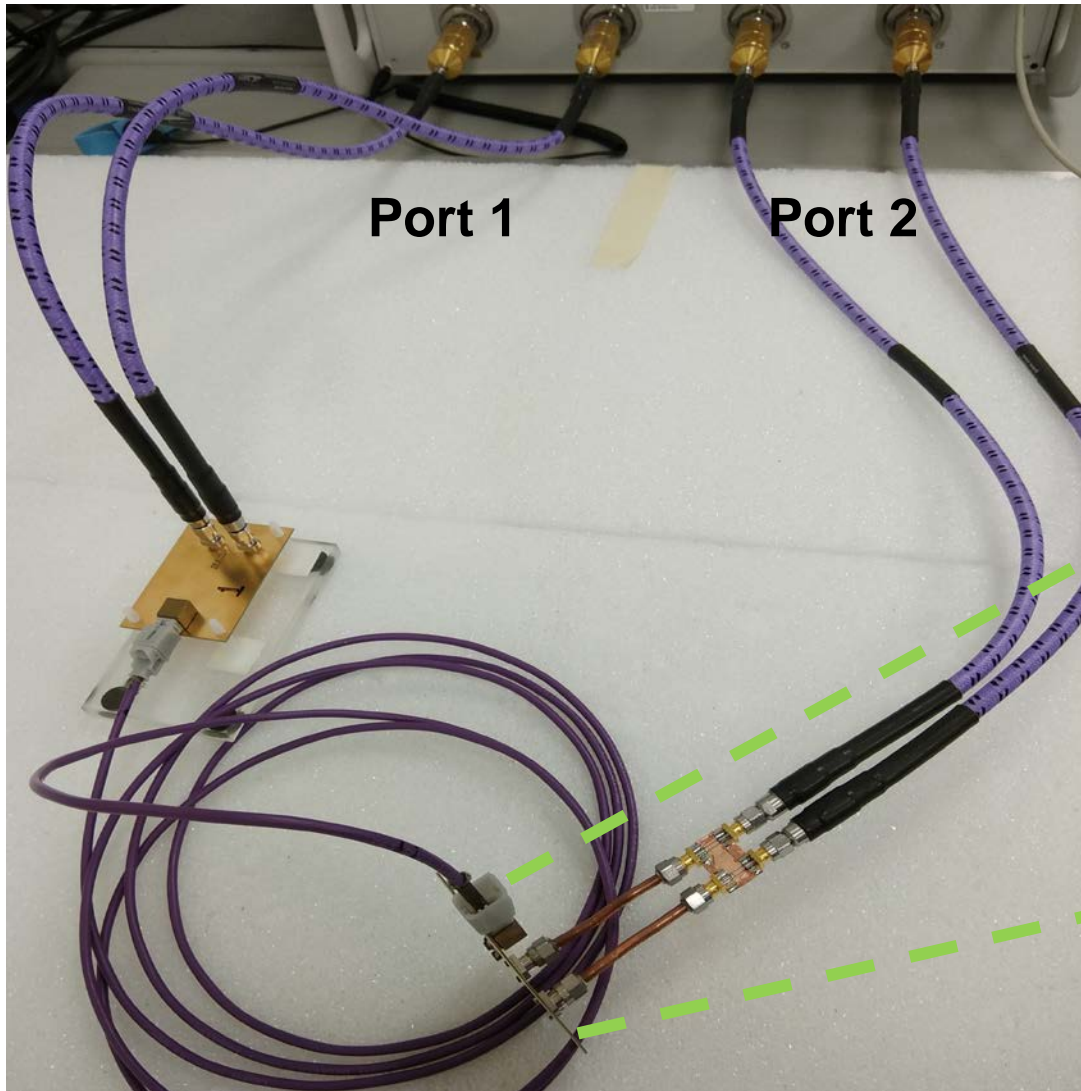
“Reflected Only” configuration with Coupling Inductors and Terminations on Copper Boards

# Return Loss Measurement with Coupling Inductors



► About 0.8dB worsening of Return Loss due to Inductors from 1GHz to 2GHz

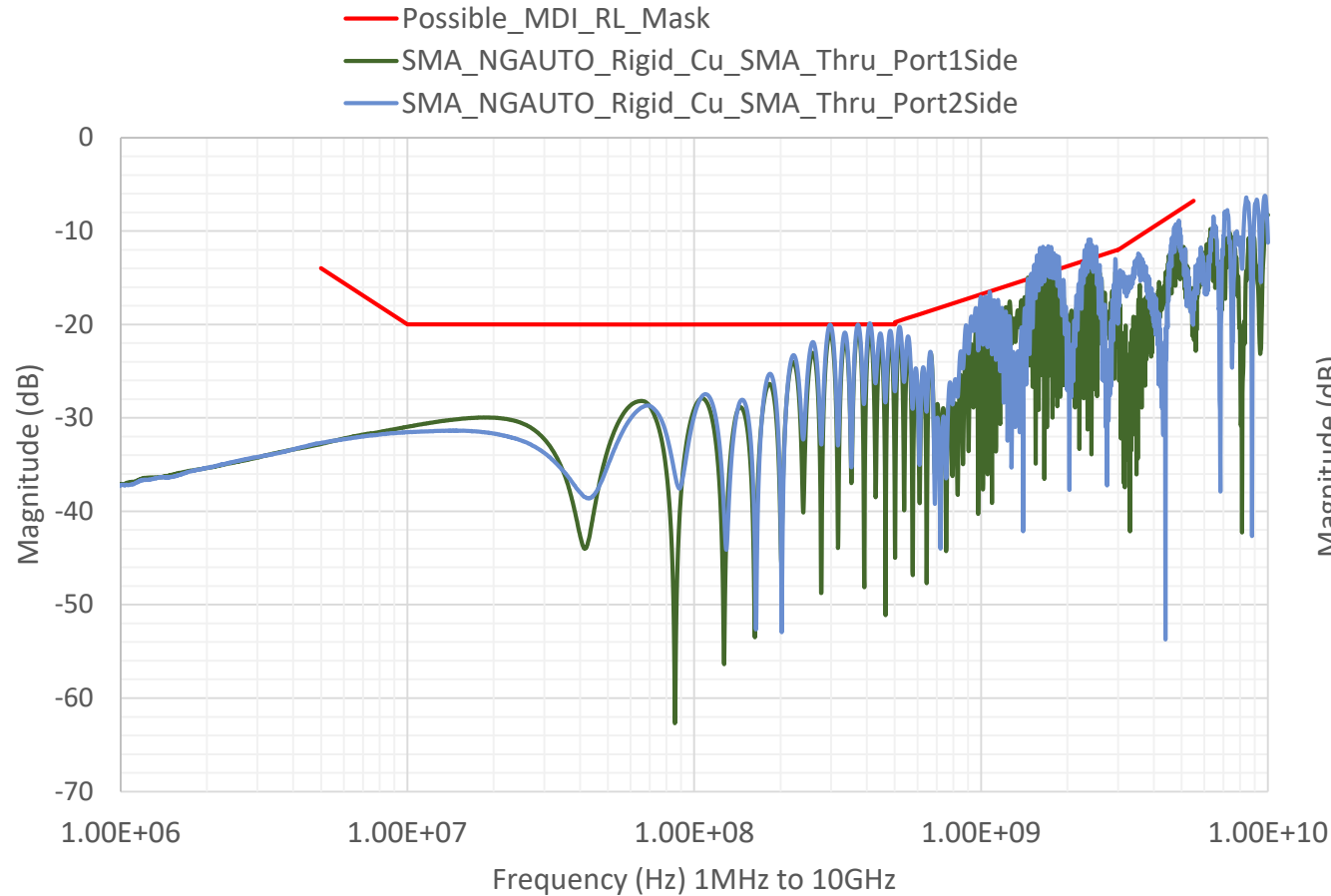
# Test Fixtures with Inductors on Copper Clad Boards and Prototype MDI Connectors – Thru Configuration



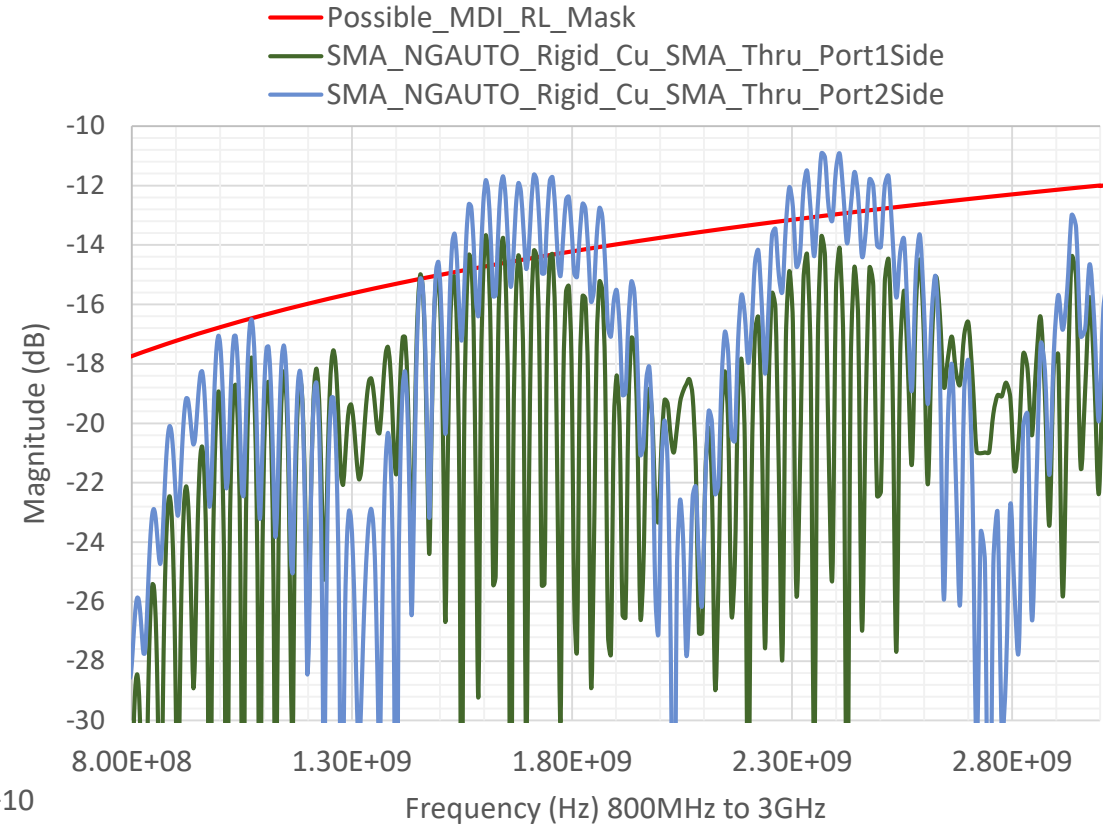
Baseline: Thru with NGAUTO boards, SMA rigid links and Copper boards  
“SMA\_NGAUTO\_Rigid\_Cu\_SMA\_Thru”

# Baseline Measurement

Return\_Loss(dB)

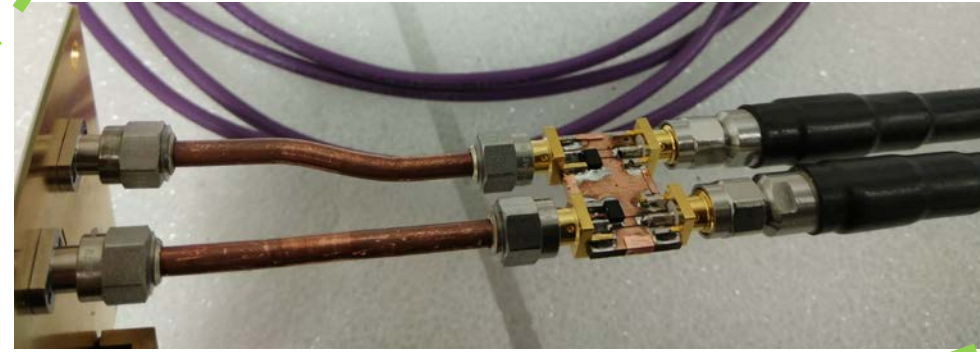
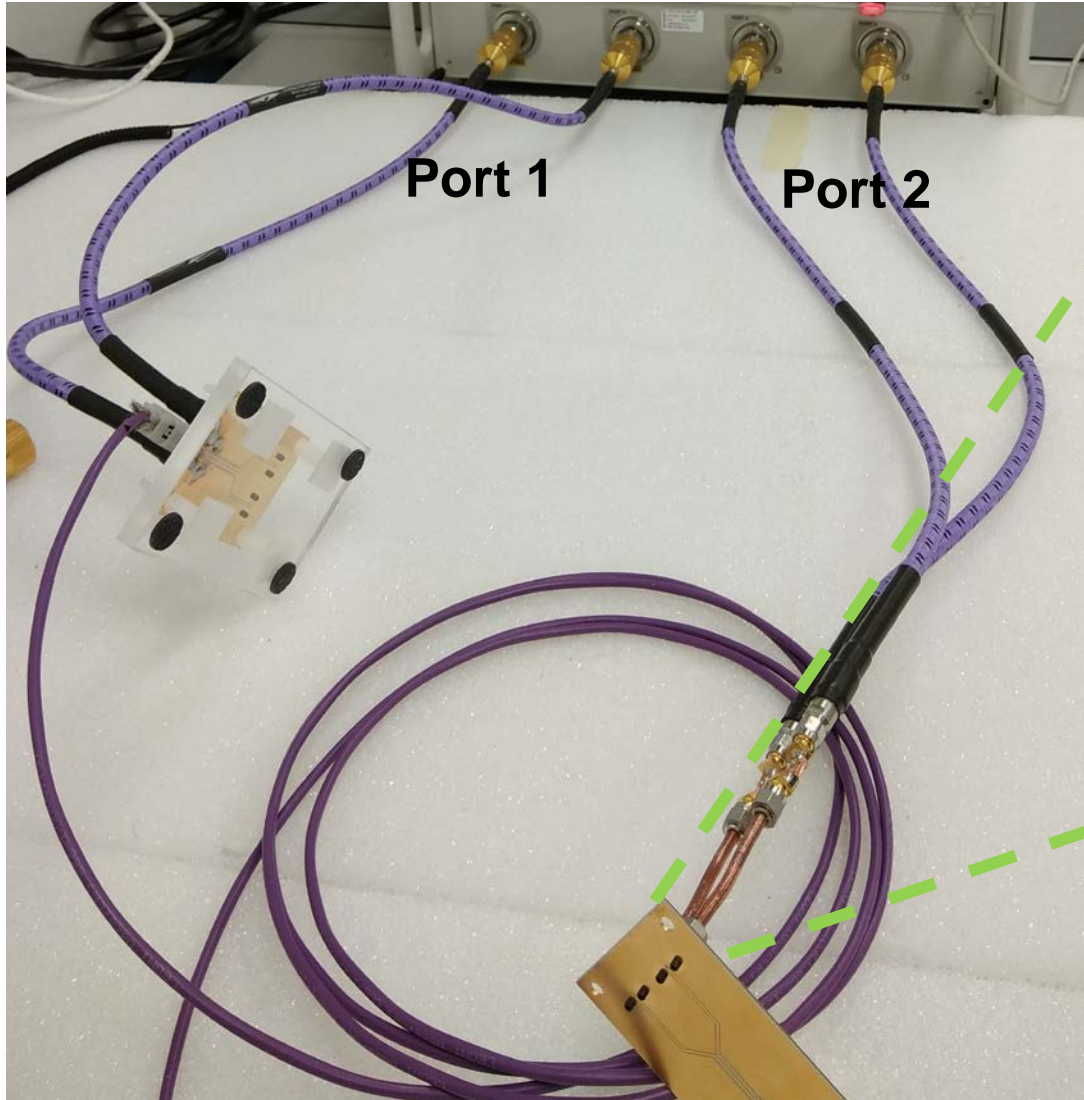


Return\_Loss(dB)



- ▶ Baseline marginal, 3mt long STP cable- Not strictly “MDI only”
- ▶ Poor Return Loss of Copper Clad Thru Board

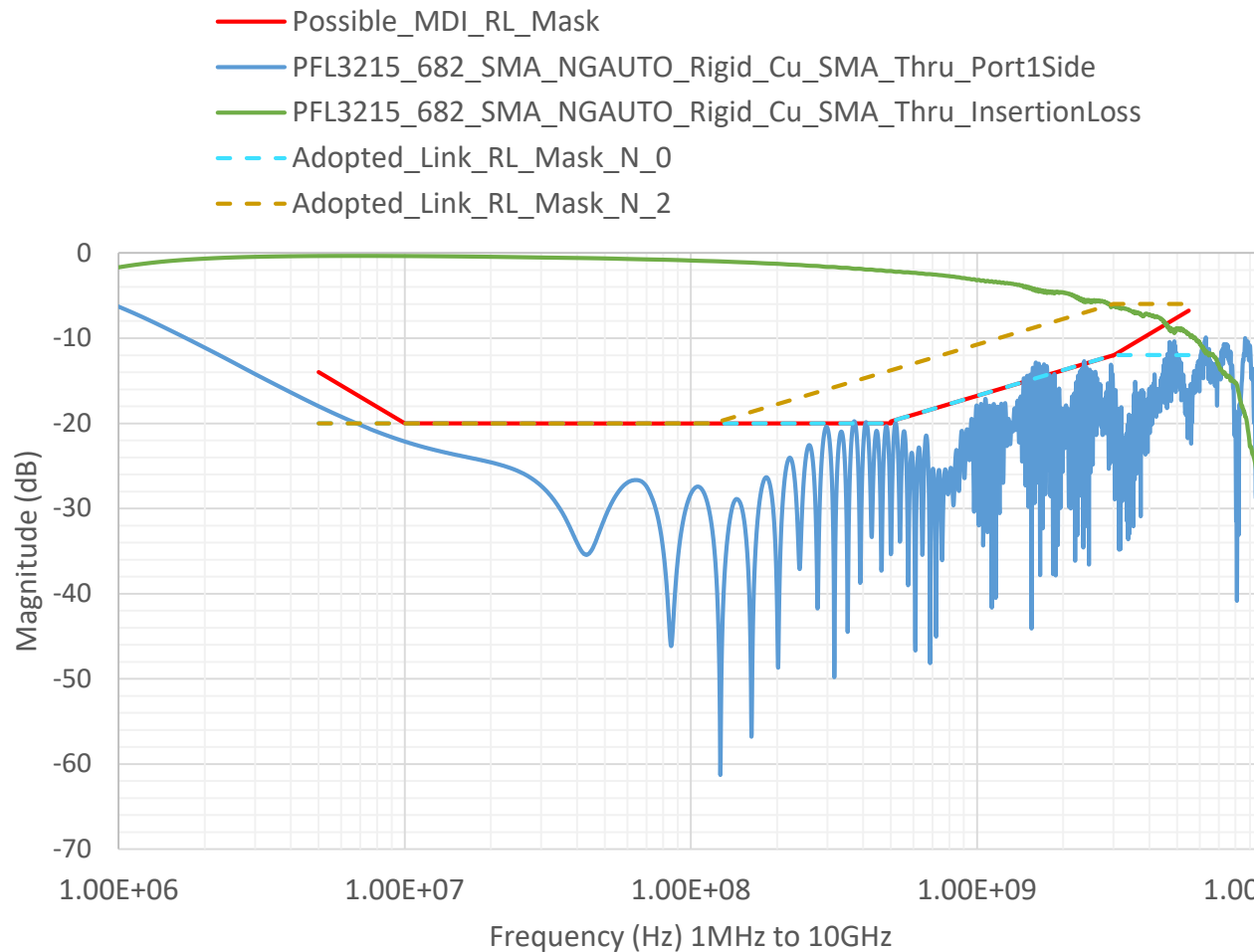
# Test Fixtures with Inductors on Copper Clad Boards and Prototype MDI Connectors – Thru Configuration



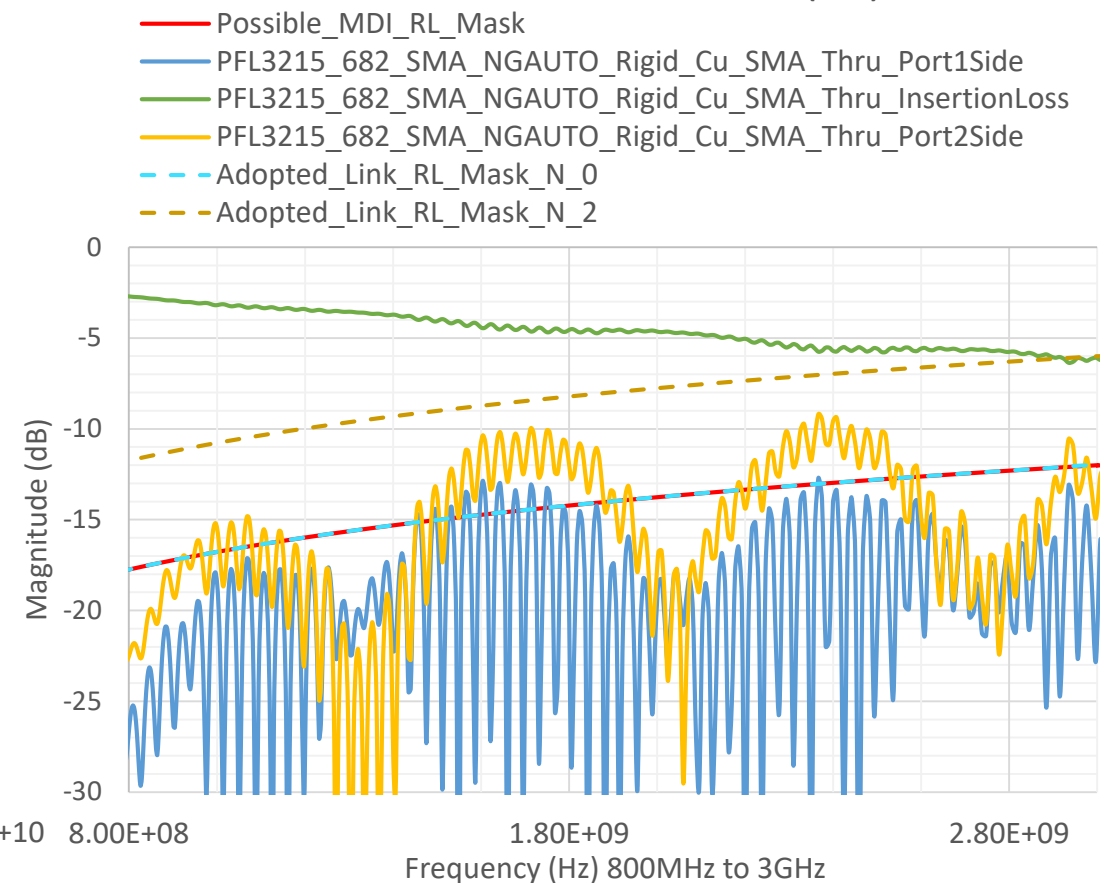
Thru with NGAUTO boards, SMA rigid links and Inductors mounted on Copper boards  
“SMA\_NGAUTO\_Rigid\_Cu\_SMA\_Thru”

# Return Loss Measurement with Coupling Inductors

Return and Insertion Loss (dB)



Return and Insertion Loss (dB)



- ▶ Baseline marginal, 3mt long STP cable- Not strictly “MDI only”
- ▶ Poor Return Loss of Copper Clad Board with Inductors mounted