

Architecture to enable **guaranteed** Latency for Streams

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Distributed Embedded Systems

The SIEMENS logo in a bold, teal, sans-serif font.

✧ Recap: Industrial Automation Applications

- ✧ Two different Industrial network systems
- ✧ Requirements for the network

✧ TSN Streams

- ✧ Handling of Streams in an AVB network
- ✧ Extensions for TSN

✧ Summary – Missing Parts for using TSN

Industrial Automation Applications

Within industrial we have to differentiate two Systems:

- **Closed Systems**

Typical used for “Closed-Loop-Applications” like motion control system

- ✦ Highest performance requirements
- ✦ Engineered and highly optimized static network with TAS, CT and Preemption
- ✦ Goal: lowest possible guaranteed latency (with “no” Jitter)

- **Open Systems**

Typical used for “Control-Applications” like assembly lines

- ✦ *Topology can change when applications are added , changed or removed at runtime*
- ✦ *Guaranteed QoS & guaranteed low latency*
- ✦ *Goal: **Multiple automation applications** share dynamically the network*

BUT: Industrial networks can also consist of one Closed and multiple Open Systems

Worst-case effect of all Latency Sources must be considered

Sources of **Latency**

- ✧ **Loss of Frames** – Infinite End-to-End Latency
- ✧ Priority – Traffic from classes with higher priority
- ✧ Priority Inversion – Traffic from classes with lower priority
- ✧ In-Class Interference – Traffic from the same class
- ✧ Bridge Delay and other HW dependent effects

Jitter, because latency effects are not constant
(e.g. Influences from other traffic, ordering of streams, time sync, ...)

AVB / TSN can avoid or limit the effect **for Streams**

High Priority for lower latency

Reservation to avoid congestion causing loss of frames

CB can avoid loss of frames in case of a failure

Coordination to influence congestion and in-class interference

Preemption to lower Frame Interference

(improve bandwidth usage in case of TAS)

Shaper influence Delay and Jitter

Low Latency and Shapers are converse requirements

But: **Robustness** in case of failures?

(robustness in case of failures – **no additional delay in normal operation**)

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- ✧ AVB introduced QoS to Ethernet for AV Applications
 - ✦ Distinguished handling of Streams
 - ✦ Reservation to prevent “stream”-congestion

- ✧ AVB introduced high accurate timing
 - ✦ Enables the use of Ethernet with Jitter for synchronized Playback
 - ✦ Usable for other applications (e.g. Measurement)

- ✧ But: AVB doesn't provide **low** latency with **guarantees**

- ✧ TSN further improves QoS for time-sensitive Applications
 - ✦ Improved handling of Streams with Preemption
 - ✦ Reservation to prevent “stream”-congestion

- ✧ TSN is working on **redundant** high accurate time synchronization
 - ✦ Important for time-based systems

- ✧ *IETF is starting work in detnet for a Layer3 solution*
 - ✦ *Usage of TSN HW mechanisms for e.g. IP / MPLS / ...*

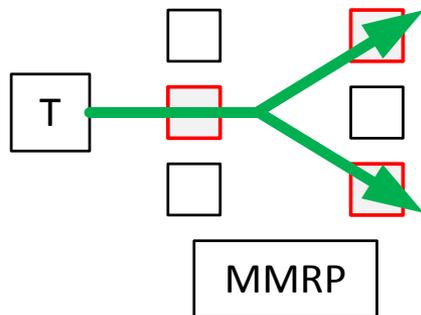
- ✧ But: TSN doesn't provide low latency with **guarantees**
 - ✦ Network Latency can get increased by **one** misbehaving Stream

✦ Steps from Stream Reservation to Operation

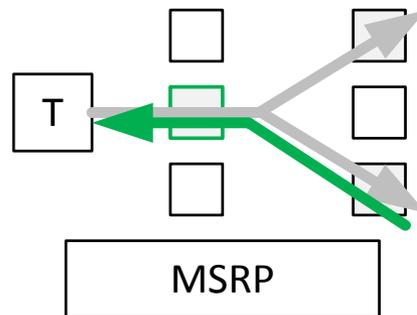
- ✦ Advertisement of Stream Parameters using Talker Advertise (MMRP Talker Pruning can limit the forwarding Ports)
- ✦ Reservation from Listener using Listener Ready (MSRP Reservation back to talker with path enabling)
- ✦ Forwarding decision based on FDB Entry
- ✦ QoS by VLAN Priority to Queue assignment
Streams should use an exclusive queue!

1 - Reservation

Talker Advertise

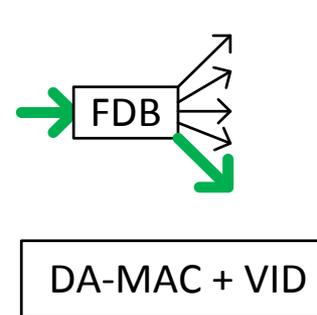


Listener Ready

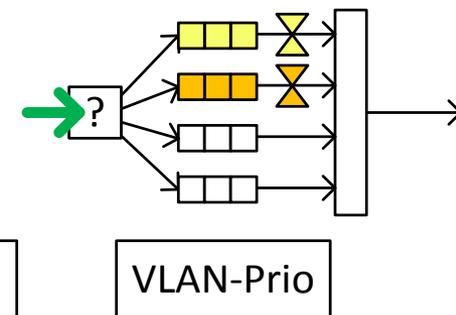


2 - Operation

Forwarding

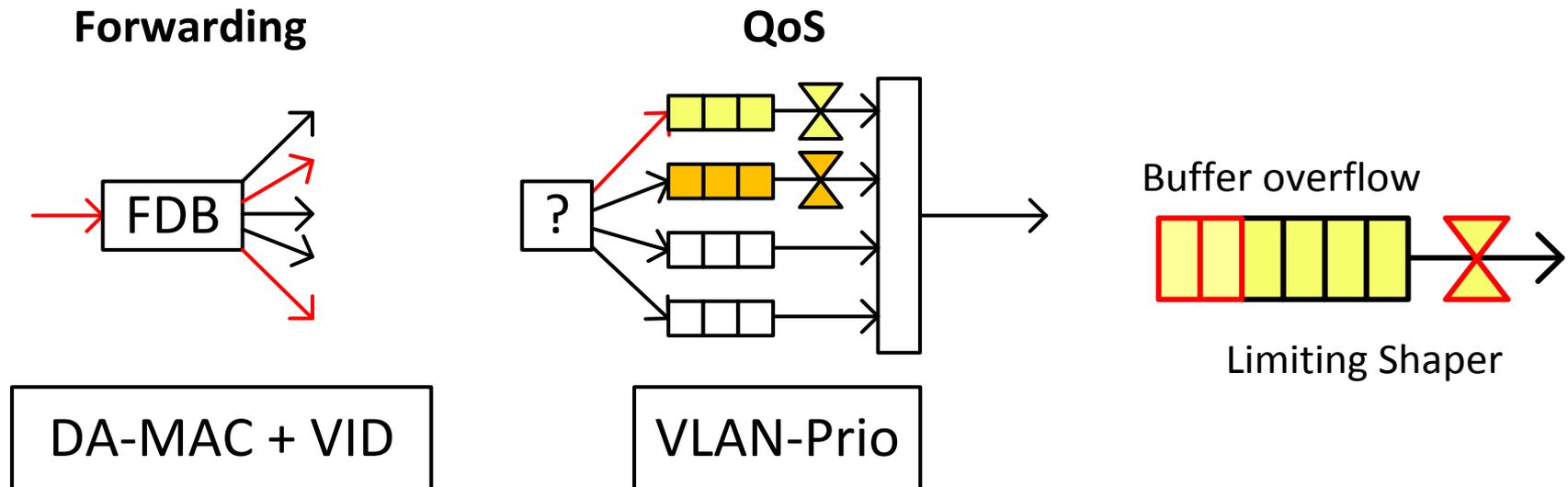


QoS



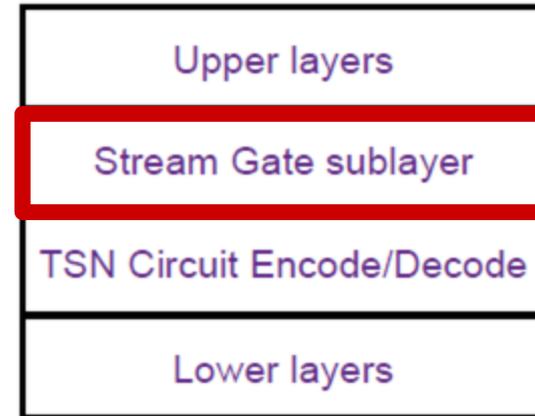
- ✦ No guarantees for low forwarding Delay
 - ✦ Shaper limits the forwarding rate
 - ✦ Queue can get filled due to Failures
 - ✦ Latency of the Stream Class increases
(infinite Latency in case of dropped frames due to congestion)

- ✦ **All Streams** in the class/queue are affected



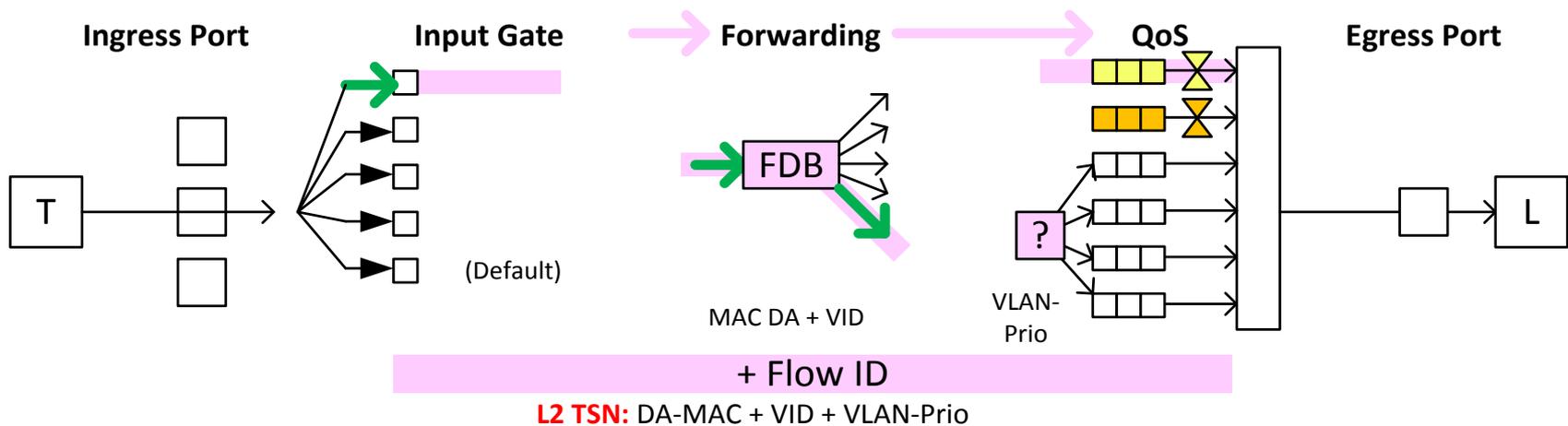
- ✦ **The Connection between Stream and Queue is missing ...**

- ✦ Streams should use one exclusive class for transmission
- ✦ Gates can identify specific traffic (Streams)
 - ✦ L2 TSN: Based on DA-MAC and VID and VLAN Priority

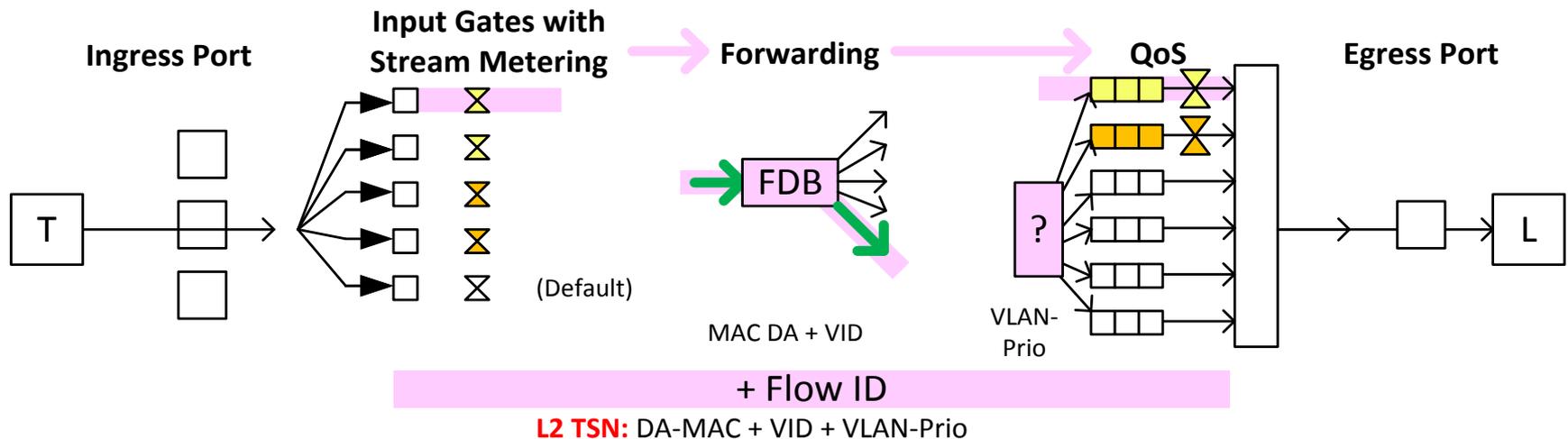
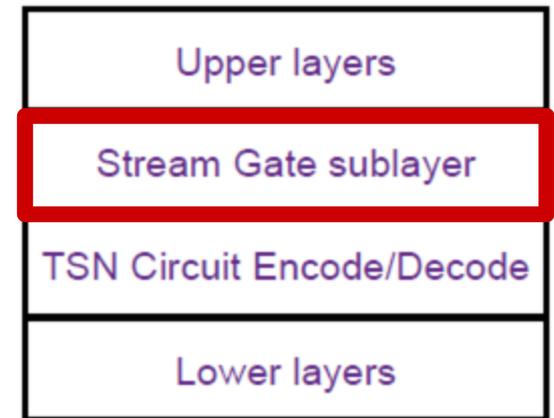


- ✦ Using the Input-Gate concept:

<http://www.ieee802.org/1/files/public/docs2014/cb-nfnn-input-gates-0914-v01.pdf>



- ✧ Streams should use the exclusively class for transmission
- ✧ Gates can identify specific traffic (Streams)
 - ✦ Stream Metering can be assigned to a Gate
 - ✦ TAS mechanism to open/close Input Gates
 - A possible way to define CQF
- ✧ [cb-nfinn-input-gates-0914-v01.pdf](#)



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Current Status:

Qbv TAS for engineered, high performance systems

UBS for multiple traffic types

Qch CQF *as improved AV Shaper*

(Naming: peristaltic shaper → Scheduled Queuing and Forwarding → Cyclic Queuing and Forwarding)

Q SP (Strict Priority) with highest priority for Streams

~~Policing~~ **Stream Metering** requirement from automotive and industrial automation for **guaranteed** latency

- ✧ For TAS to **guarantee** “lowest” latency (engineered behavior)
- ✧ For UBS/CQF to **guarantee** latency (protection for streams)
- ✧ For SP to **guarantee** latency (protection for lower priority traffic)

- **TAS Systems**
Ensure that the right traffic is forwarded in the right (configured) time
Guarantees for the scheduled traffic
- **UBS Systems**
Limit the error propagation – don't affected other Applications
Guarantees independently for every Application
- **SP Systems**
Guarantees independently for every Application
Jitter makes accurate bandwidth measurement difficult

Primary Goal:

*Guaranteed Latency not only in fault-free conditions
This is very important in multi-service networks*

Measurement per stream/class to limit the effect of failures