



Single point of failure tolerance:

- Each Server has 2 NICs, connected into two different rack bridges;
- Each ControlUnit (lower drawn here TSN domains) is connected over two industrial bridges into the rack bridges infrastructure

Intra-TSN Domain Streams
(process controller-drive,
process controller-process
controller)

Inter-TSN Domain Streams
(process controller-process
controller)

OperatorControl, Alarms/
Events EndStation
Communication needing
QoS

Best-Effort

CNC/IA-ME functionality