

Reduced Minimum Frame Size

David D. Brandt
Rockwell Automation

Purpose

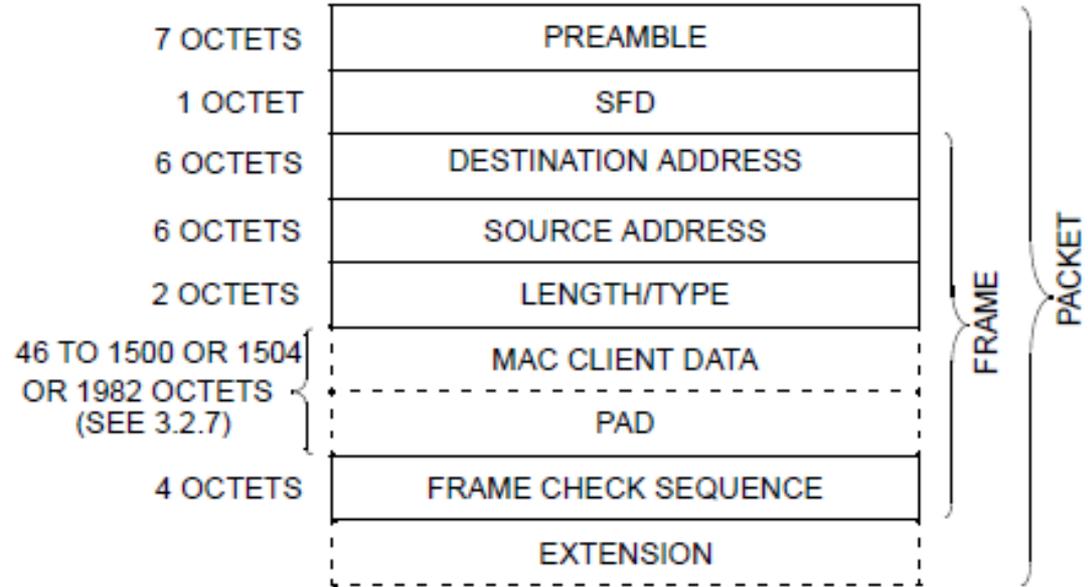
- The purpose of this presentation is to consider whether a reduced minimum frame size (`minFrameSize < 64` octets) would be of benefit for 10M single twisted pair Ethernet
- A minimum frame size is necessary for collision detection under certain conditions
 - The details are not discussed in this presentation
- Unless stated, clause references refer to:
 - IEEE 802.3-2012_SECTION1

Small automation payloads

- Realtime control typically forms the bulk of the messages in an automation system
 - Periodic bi-directional message exchange
- Application data
 - 1 octet for a simple sensor/actuator
 - 1 bit + status
 - 8 octets for a small I/O “block”

MAC packet format

- MAC Packet
 - 72 octets
 - Contains MAC Frame
- MAC Frame
 - 64 octets
 - minFrameSize
 - MAC data
 - 46 octets (minimum)
 - Padding
- Extension is only for 1000 Mb/s half duplex



46 data octets
(in a minimum packet)

Total packet size with overhead

- MAC packet = 72 octets
- Table 4–2
 - interPacketGap = 96 bits (12 octets)

84 total octets (in a minimum packet)

- Assuming frames are:
 - Packed tightly
 - No collisions
 - No reduction of the MAC protocol overhead

Ethertype and VLAN header(s)

- 3.2.6 Length/Type field
 - If Type is substituted for Length, the MAC will still pad to minFrameSize
- 1.4.334 Q-tagged frame
 - IEEE Std 802.1Q
- Single tagging uses 4 octets from the MAC data
 - 46 octets reduced to **42 octets**

MACsec and other security

- IEEE 802.1AE

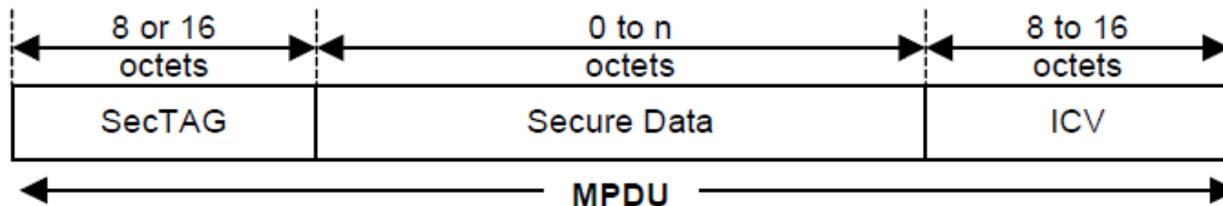


Figure 9-1—MPDU components

- MACsec adds 16-32 octets
 - 46 octets reduced to **14-30 octets**
- IPSec requires IP headers
- TLS/DTLS require IP and TCP/UDP headers

Combined MACsec and VLAN

- IEEE 802.1AE

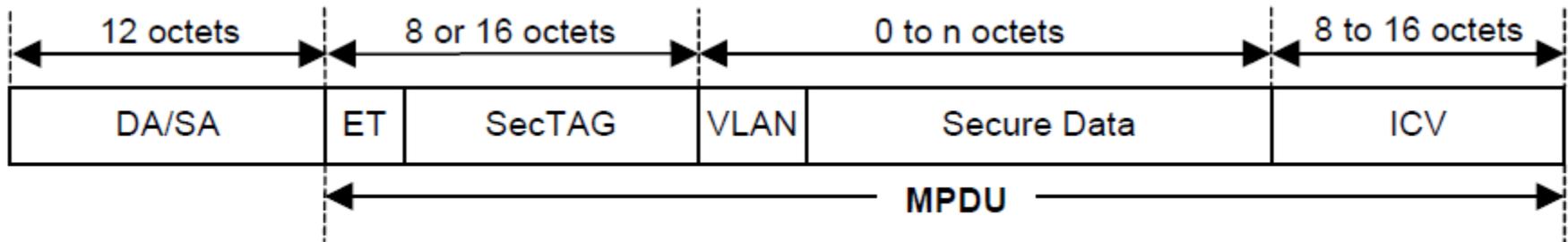


Figure 11-8—MACsec frame format showing VLAN Tag

- Single tagging
 - 46 octets is reduced to **10-26 octets**

IP application protocol overhead

- IP header = 20 octets
- UDP header = 8 octets
- Application headers >5 octets)
 - i.e., CoAP (RFC 7252)
- Total > **33 octets**

Use Cases

Protocol	minFrameSize = 64 octets					minFrameSize = 18 octets			
	No MAC data	IP, Security, VLAN	IP	Ethertype, Security, VLAN, implicit protocol	Ethertype, implicit protocol	IP, Security, VLAN	IP	Ethertype, Security, VLAN, implicit protocol	Ethertype, implicit protocol
Application Data		1	1	1	1	8	8	1	1
Application Header		5	5			5	5		
Transport Header		20	20			20	20		
Network Header		8	8			8	8		
MAC Security		16		16		16		16	
VLAN		4		4		4		4	
MAC Frame	18	18	18	18	18	18	18	18	18
MAC Padding	46	0	12	25	45	0	0	0	0
Total Frame	64	72	64	64	64	79	59	39	19
MAC Packet	8	8	8	8	8	8	8	8	8
InterFrameGap	12	12	12	12	12	12	12	12	12
Total Exchange	84	92	84	84	84	99	79	59	39

Values are in octets

Performance improvement

- Assuming:
 - Very small application data ($\ll 46\text{B}$)
 - Full duplex (no collision detection) or half-duplex and the smaller frames don't break collision detection
 - Transmissions are scheduled back to back with little or no interframe gap and avoiding collisions
 - Application data is sent as the Ethernet data payload using an Ethertype protocol
 - Data is implicitly understood (no protocol header with the data)
 - There is no security protocol (such as MACsec)
 - There is no use of VLANs
- Then:
 - We might get 2x packets/s

Link loading

- 84 octets = 672 bits
- At 10 Mb/s, each exchange is 67.2 us
 - 14880 packets/s
- For a full duplex connection:
 - 10 packet/s for 64 nodes (a trunk) represents 4.3% loading
 - Much less for a single node
 - Process Automation example
- For a half duplex connection:
 - 10 packet/s each direction for 64 nodes (a bus) represents 8.6% loading
 - Factory Automation low cost component example

Conclusions

- While there is a potential performance gain:
 - There is no clear benefit for Process Automation or cost-sensitive Factory Automation components - both with similar performance requirements
 - High performance requirements are served by other existing and emerging Ethernet solutions
- Future requirements integrate IT and OT and drive additional information between the Cloud and the edge
 - Large payload, VLANs, and security limit benefit
- MAC changes would complicate our project